

FS

FS SERIES

Variety of chain types suitable for wide range of applications either horizontal or vertically product transportation.
The maximum product width to be conveyed can be referred to guide rail assembly pages.

FS Series Characteristic

Beam Width: 65mm

Product Width: Refer to Guide Rail Assembly

Accessories Needed

Slide Rail Required: FASR-25 OR FASR-25U

Slide Rail Colour: WHITE OR NATURAL COLOUR

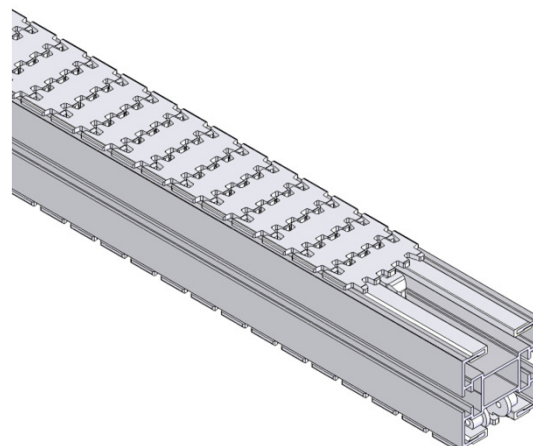
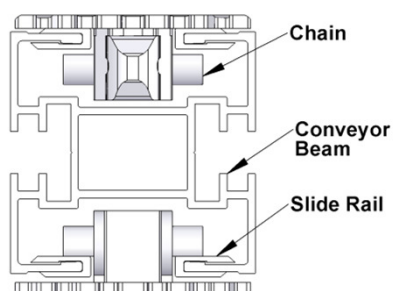
Slide Rail Material: HDPE OR UHMW-PE

Slide Rail Rivet & Screw: FASLR-4X6 or FASLS-M5

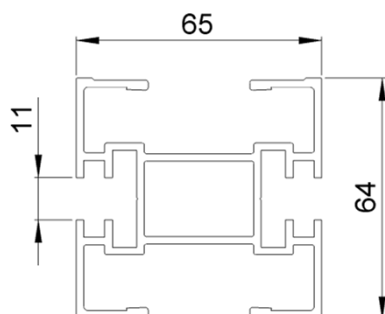
Connecting strip is used to connect 2 beams.

Connecting Strip: FACS-25x140A

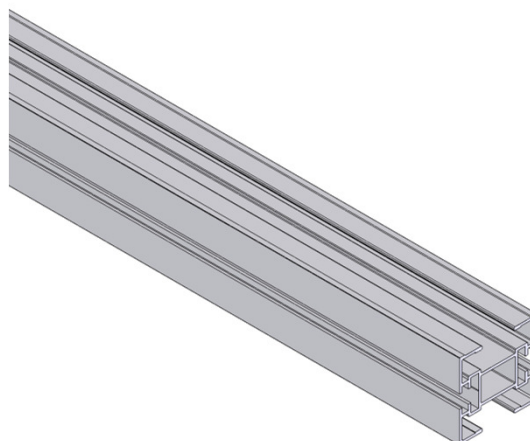
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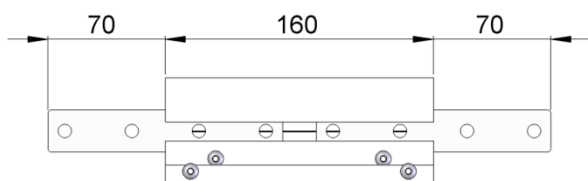
Conveyor Beam **FSCB-3**



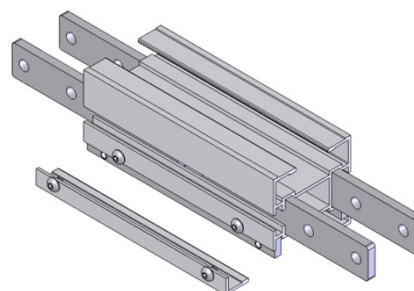
UOM : 3 Meter / Length



Chain Connecting Module **FSCC-160**



UOM: pc



FS SERIES

Chain Common Data

Packaging: 5m per box
Pitch: 25.4mm
Width: 63mm
Tensile Strength at 20°C: 4000N
Colour: White & Black (Conductive)

Material:-

Chain: White Acetal / POM

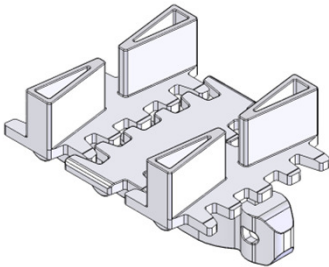
Pivot: Polyamide

Pivot Pin : Stainless Steel

Insert (Wedge and Friction): TPE Grey

Example for FSCT-5A17-L#

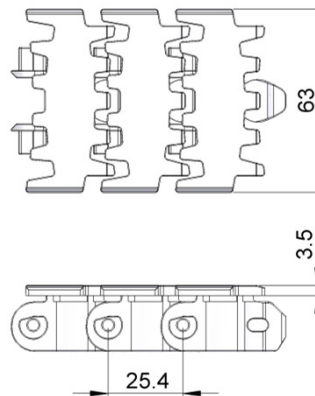
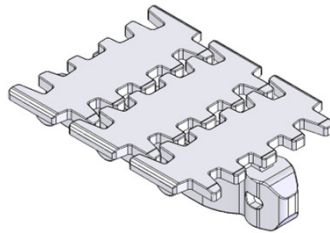
= 1 cleated top chain with alternate of # link of plain chain



The above chain is FSCT-5A17-L1, 1 link cleated top chain with alternate of 1 link of plain chain.

Note: # = 1, 2, 3, 4, 5.....20

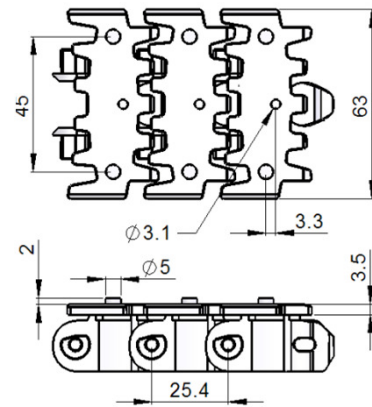
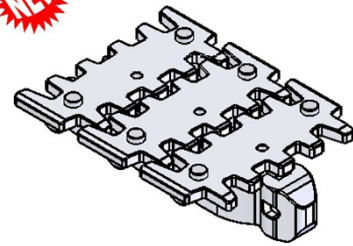
Standard Plain Chain FSPC-5



UOM: 5 Meter / box

Application: Suitable for horizontal and slope < 5° transport of products with accumulation.

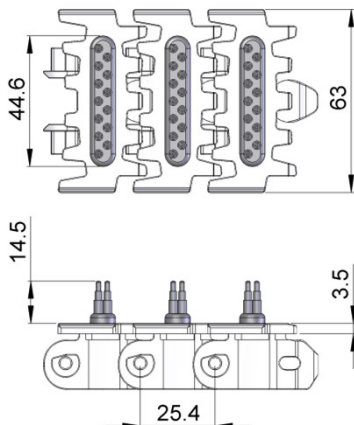
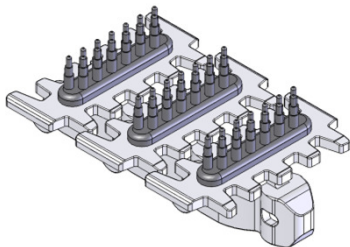
Universal Chain FSUC-5



UOM: 5 Meter / box

Application: Universal Link With M3 Nut, Suitable for attached customer cleat or fixture

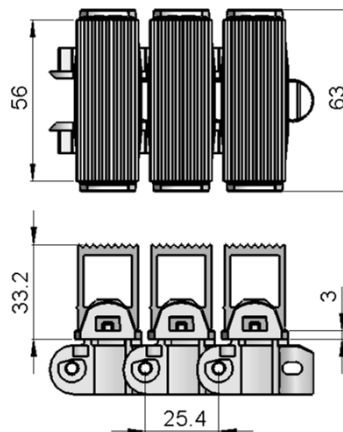
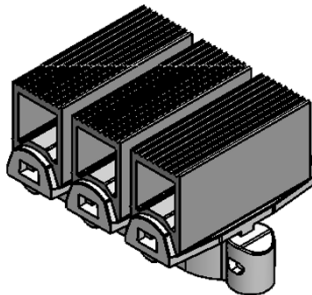
Wedge Top Chain FSWT-5A



UOM: 5 Meter / box

Application: Vertical Wedge transportation of products.

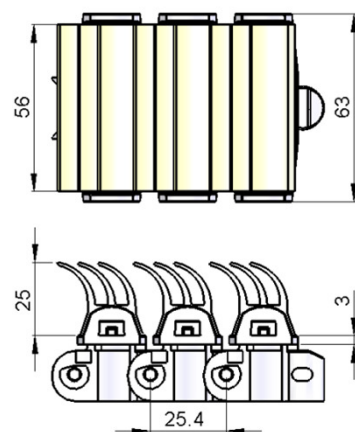
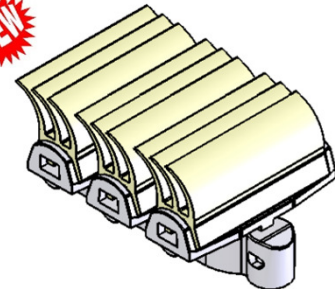
Wedge Top Chain FSWT-5C



UOM: 5 Meter / box

Application: Vertical Wedge transportation of products. (Heavy Duty)

Wedge Top Chain FSWT-5D

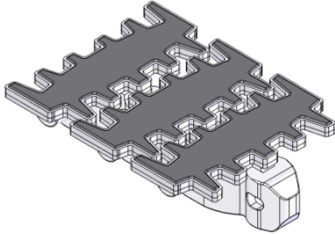
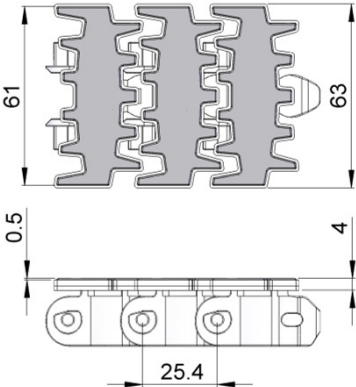
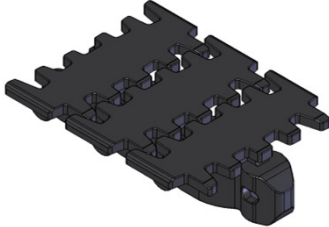
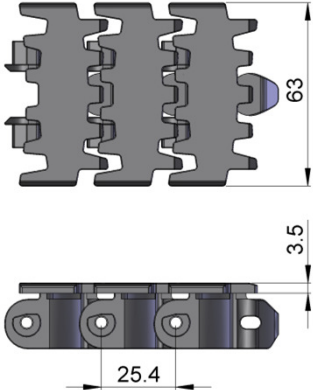
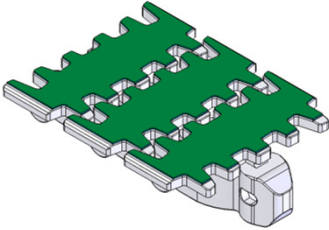
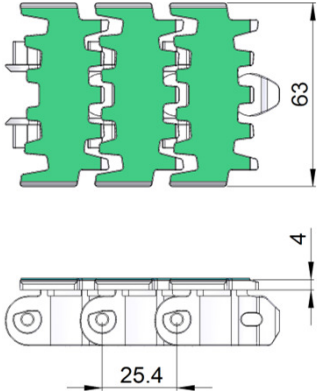


UOM: 5 Meter / box

Application: Vertical Wedge transportation of products.

FS SERIES

FS

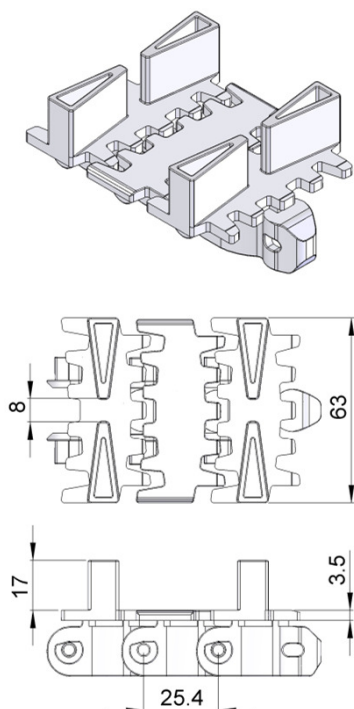
Friction Top Chain FSFT-5	Conductive Chain FSPC-5CD	Flocked Chain FSFK-5
  <p>UOM: 5 Meter / box</p> <p>Application: Suitable for transport product in slope > 5 ° but <= 30 ° without accumulation.</p>	  <p>UOM: 5 Meter / box</p> <p>Application: Suitable for transport of static sensitive product.</p>	  <p>UOM: 5 METER/BOX</p> <p>Application: Suitable to transport light weight, fragile and scratch sensitive product.</p>

FS SERIES

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Cleat Top Chain-A FSCT-5A17-L#

= 1, 2, 3, 4, 5.....20

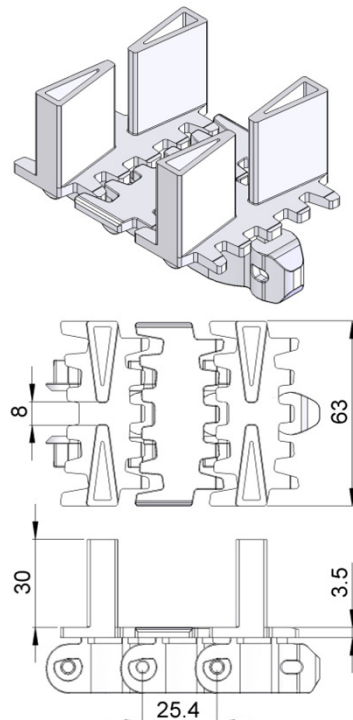


UOM: 5 Meter / box

Application: Suitable for vertical transport of product with no accumulation.

Cleat Top Chain-A FSCT-5A30-L#

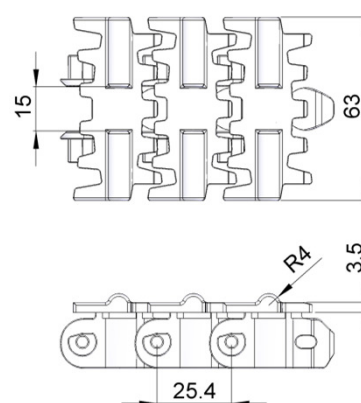
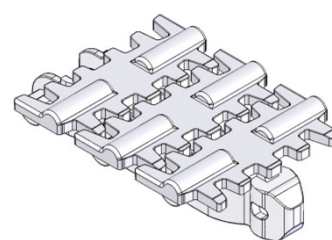
= 1, 2, 3, 4, 5.....20



UOM: 5 Meter / box

Application: Suitable for vertical transport of product with no accumulation.

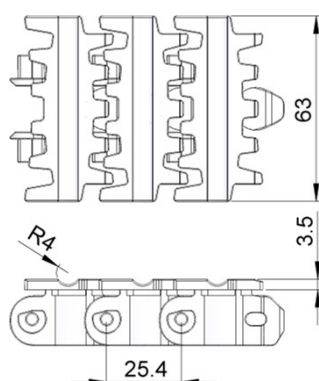
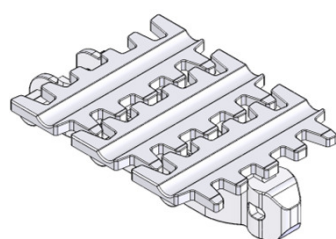
Cleat Top Chain-B FSCT-5B



UOM: 5 Meter / box

Application: Suitable Cigarette transport.

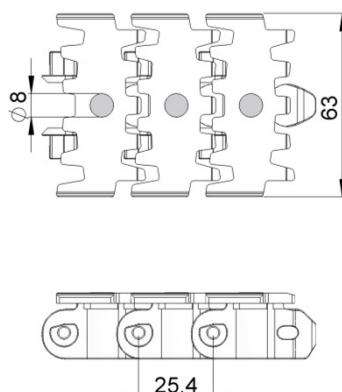
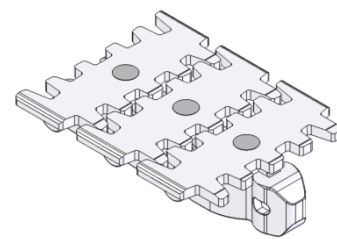
Cleat Top Chain-C FSCT-5C



UOM: 5 Meter / box

Application: Suitable for Cigarette transport.

Magnet Top Chain FSMT-5

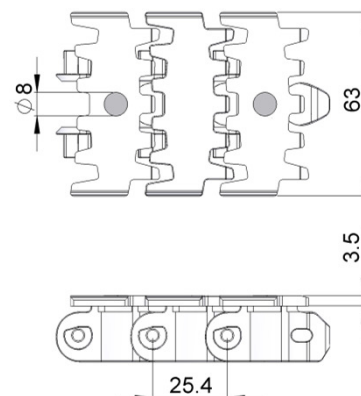
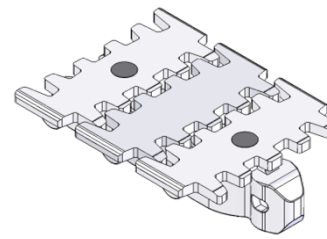


UOM: 5 Meter / box

Application: Suitable for conveying ferromagnetic products in slope.

Magnet Top Chain FSMT-5-L#

= 1, 2, 3, 4, 5.....20



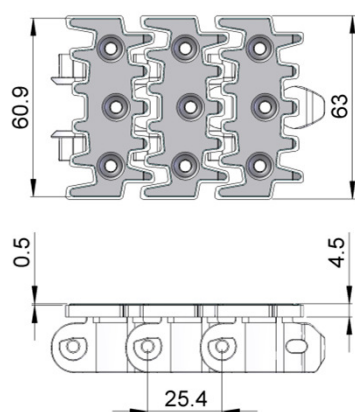
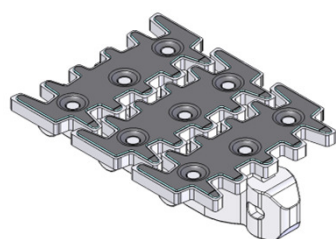
UOM: 5 Meter / box

Application: Suitable for conveying ferromagnetic products in slope.

FS SERIES

FS

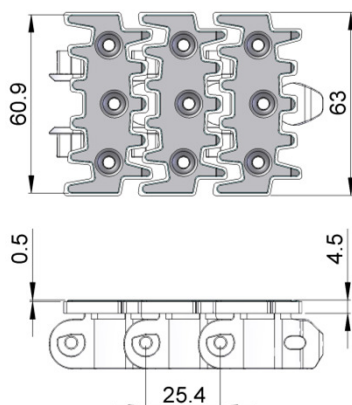
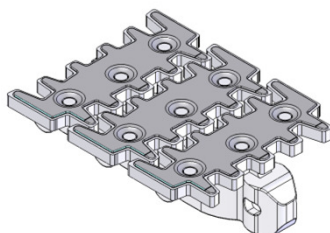
Hardened Steel Top Chain FSST-5



UOM: 5 METER/BOX

Application: Suitable to transport metal products in accumulation.

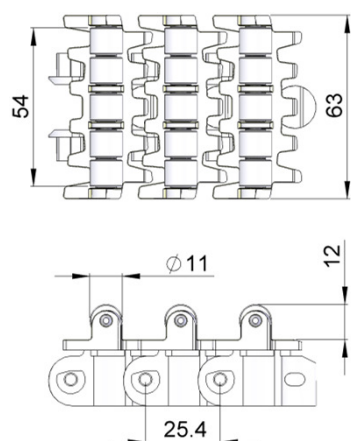
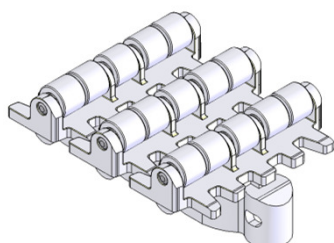
S/steel Top Chain FSST-5S



UOM: 5 METER/BOX

Application: Suitable to transport metal products in accumulation.

Roller Top Chain FSRT-5

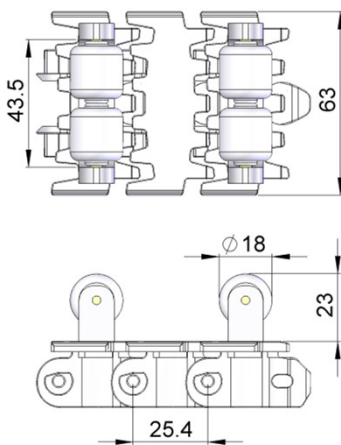
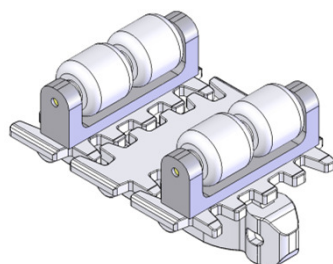


UOM: 5 Meter / box

Application: Suitable for accumulation of product with low friction and pressure.

Roller Cleat Chain FSRC-5-L#

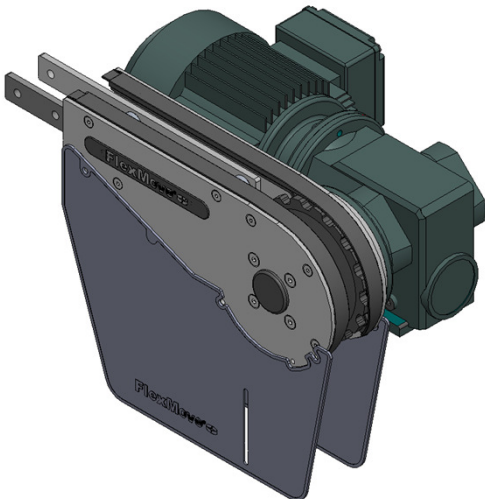
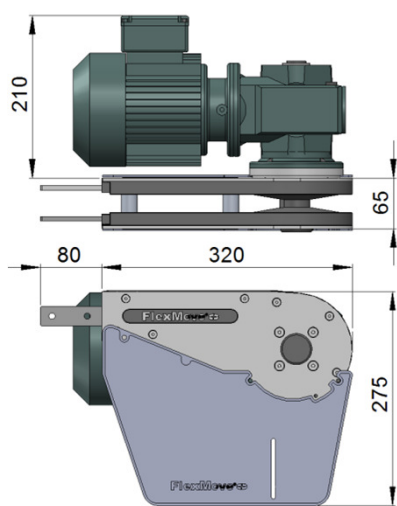
= 1, 2, 3, 4, 5.....20

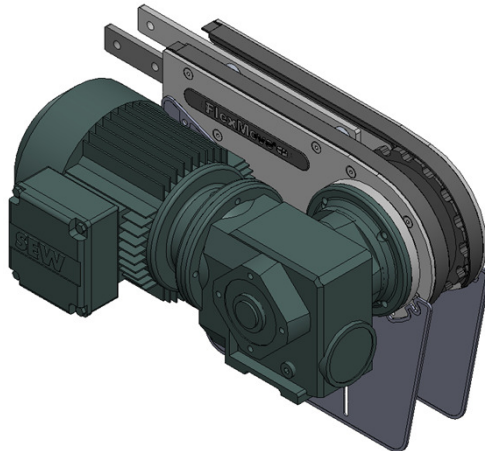
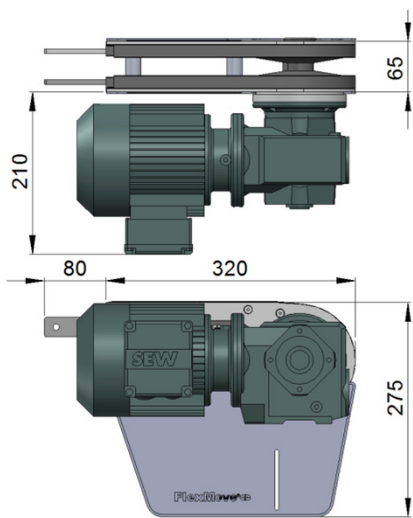


UOM: 5 Meter / box

Application: Suitable for vertical transportation of product in slope with no accumulation.

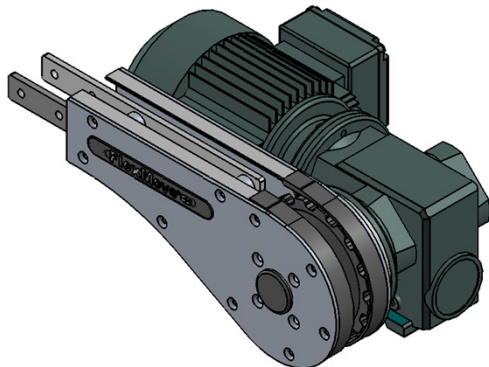
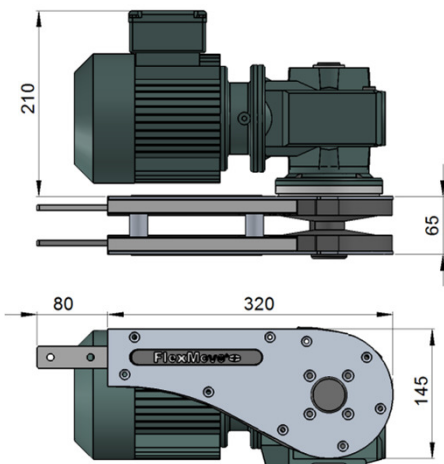
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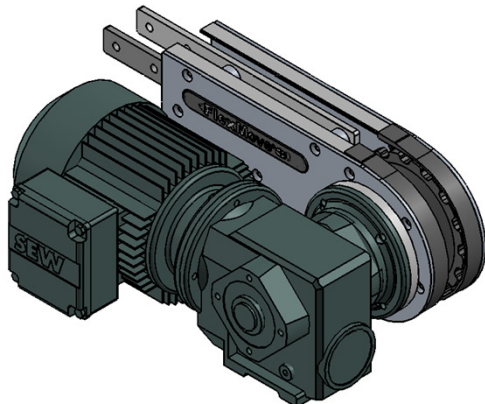
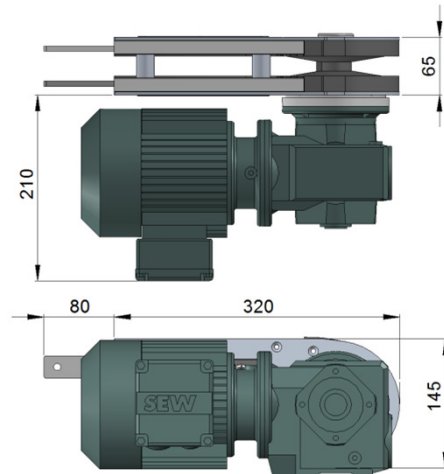
FS Direct End Drive with Motor (LEFT) FSDD65-0.25L1, 0.37L1, 0.55L1	FS Direct End Drive without Motor (LEFT) FSDD65-0L1
 <p>Max Traction Force : 500N</p> <p>The Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSDD65-0L1 represents direct drive without gear motor. Multi channel drives are available upon request.</p> <p>UOM : pc Chain required 2-way : 0.8 meter Slide rail required 2-way: 0.5 meter</p>	

FS Direct End Drive with Motor (RIGHT) FSDD65-0.25R1, 0.37R1, 0.55R1	FS Direct End Drive without Motor (RIGHT) FSDD65-0R1
 <p>Max Traction Force : 500N</p> <p>The Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSDD65-0R1 represents direct drive without gear motor. Multi channel drives are available upon request.</p> <p>UOM : pc Chain required 2-way : 0.8 meter Slide rail required 2-way: 0.5 meter</p>	

SEW gear motors are products of SEW Eurodrive.

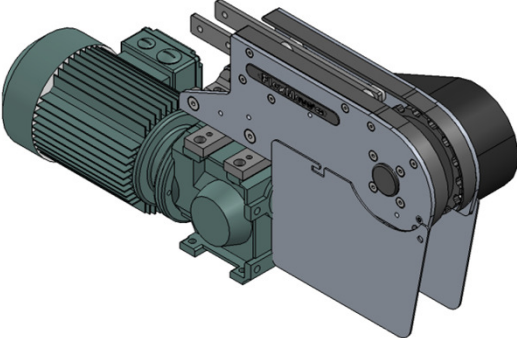
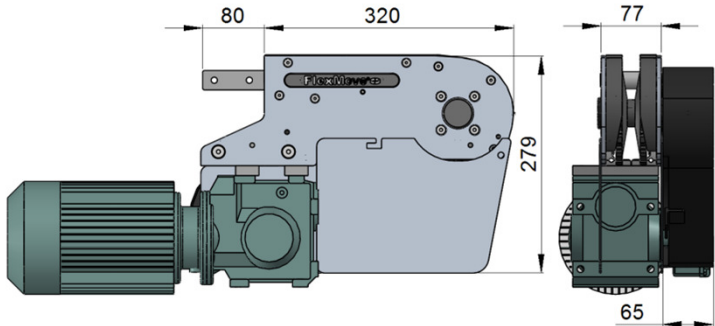
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FS Direct End Drive with Motor GP (LEFT) FSDD65-GP-0.25L1, 0.37L1, 0.55L1	FS Direct End Drive without Motor GP (RIGHT) FSDD65-GP-0L1
 <p>Max Traction Force : 500N</p> <p>The Direct End Drive Unit GP is used for vertical wedge conveyor. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSDD65-GP-0L represents direct drive without gear motor. FSDD-GP drives are used for vertical wedge conveyor.</p> <p>UOM : pc Chain required 2-way : 0.8 meter Slide rail required 2-way: 0.5 meter</p>	 <p>FS</p>

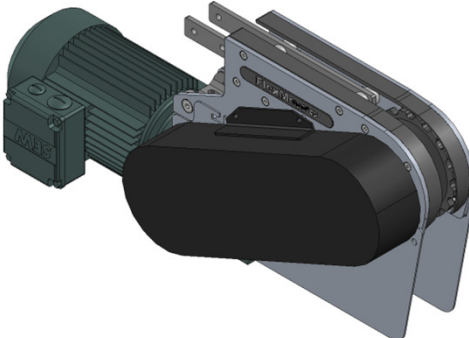
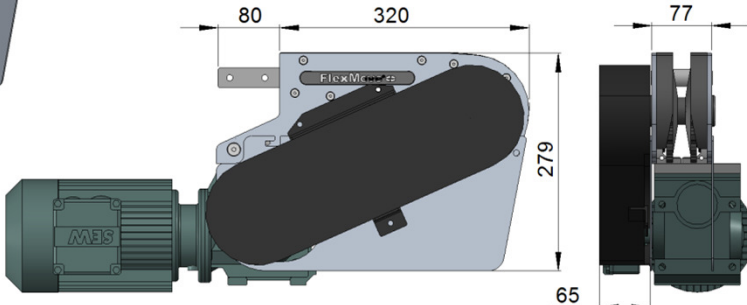
FS Direct End Drive with Motor GP (RIGHT) FSDD65-GP-0.25R1, 0.37R1, 0.55R1	FS Direct End Drive without Motor GP (RIGHT) FSDD65-GP-0R1
 <p>Max Traction Force : 500N</p> <p>The Direct End Drive Unit GP is used for vertical wedge conveyor. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSDD65-GP-0R represents direct drive without gear motor. FSDD-GP drives are used for vertical wedge conveyor.</p> <p>UOM : pc Chain required 2-way : 0.8 meter Slide rail required 2-way: 0.5 meter</p>	

SEW gear motors are products of SEW Eurodrive.

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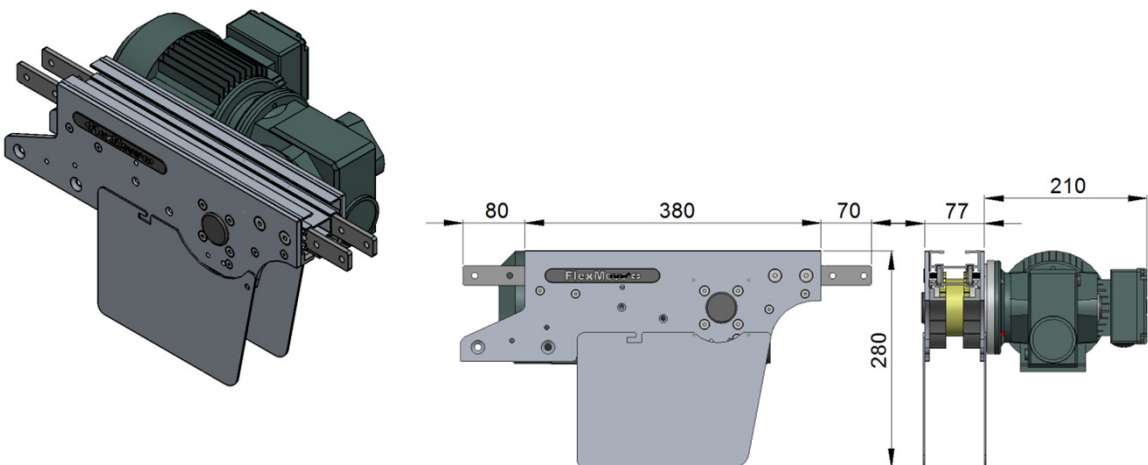
FS Suspended End Drive with Motor (LEFT) FSSD-0.25L1, 0.37L1, 0.55L1	FS Suspended End Drive without Motor (LEFT) FSSD-0L1
	
	
<p>Max Traction Force : 500N</p> <p>The Suspended End Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSSD-0L represents direct drive without gear motor.</p>	
<p>UOM : pc</p> <p>Chain required 2-way : 0.8 meter</p> <p>Slide rail required 2-way: 0.5 meter</p>	

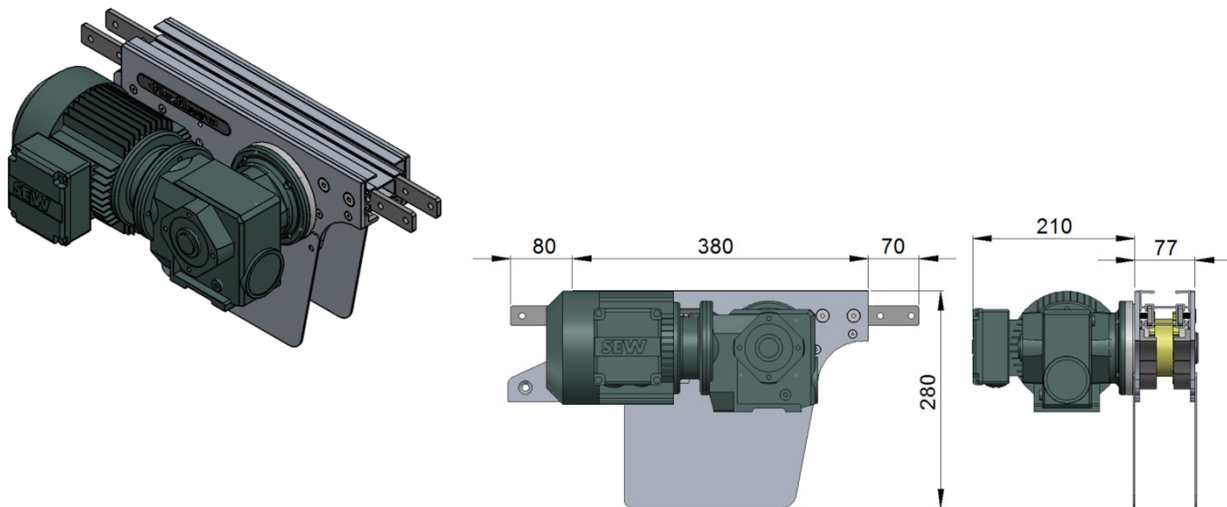
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FS Suspended End Drive with Motor (RIGHT) FSSD-0.25R1, 0.37R1, 0.55R1	FS Suspended End Drive without Motor (RIGHT) FSSD-0R1
	
	
<p>Max Traction Force : 500N</p> <p>The Suspended End Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSSD-0R represents direct drive without gear motor.</p>	
<p>UOM : pc</p> <p>Chain required 2-way : 0.8 meter</p> <p>Slide rail required 2-way: 0.5 meter</p>	

SEW gear motors are products of SEW Eurodrive.

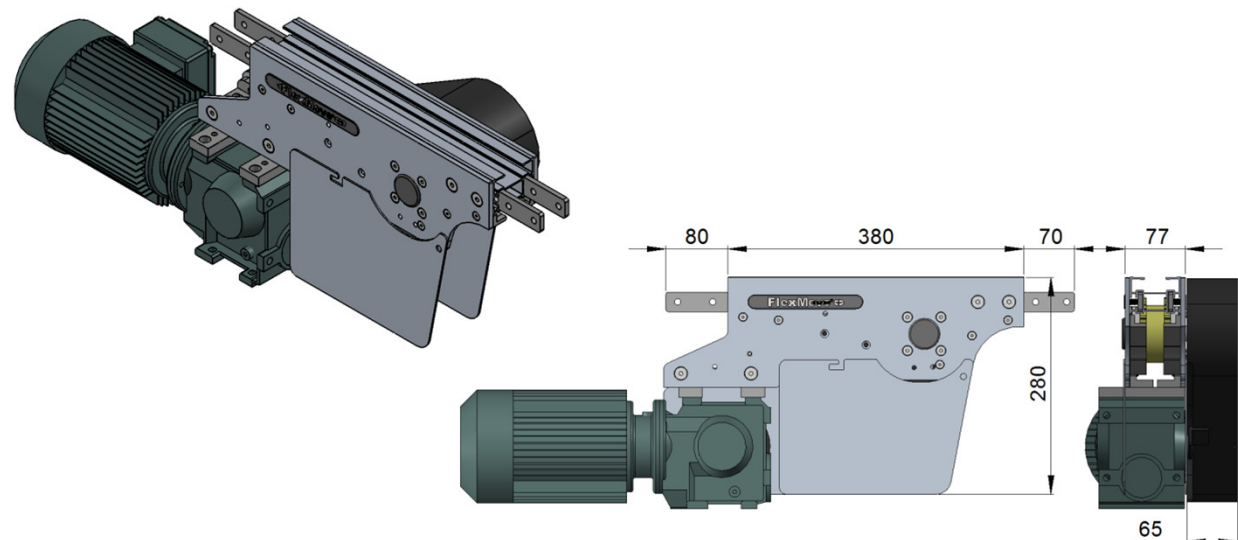
FS SERIES

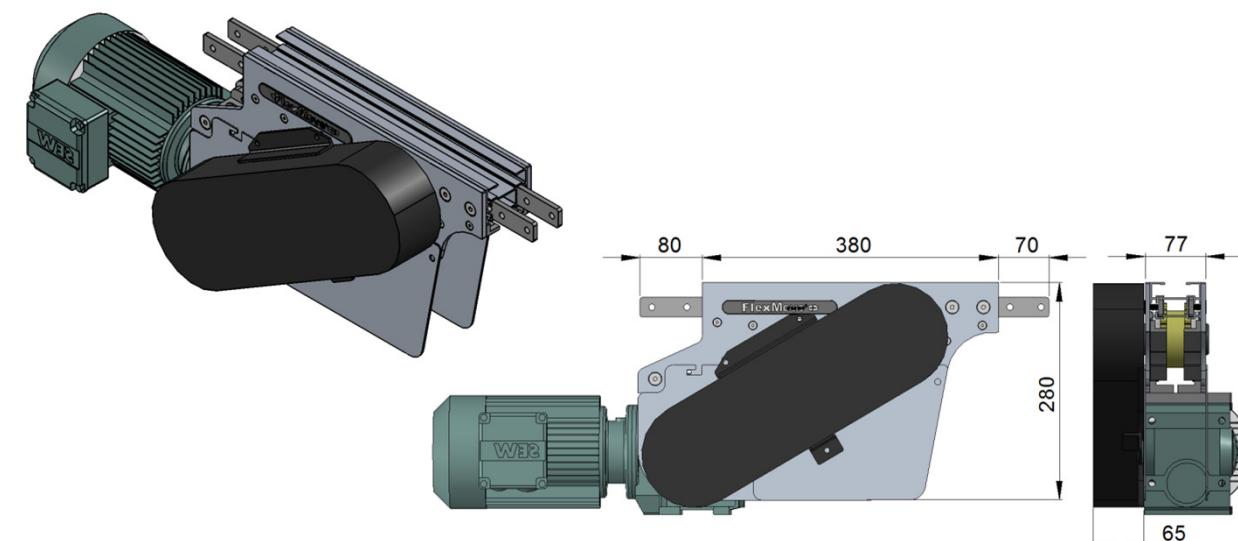
FS Direct Intermediate Drive with Motor (LEFT) FSID-DD-0.25L1, 0.37L1, 0.55L1	FS Direct Intermediate Drive without Motor (LEFT) FSID-DD-0L1
	
<p>Max Traction Force : 200N</p> <p>The Direct Intermediate Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSID-DD-0L represents direct drive without gear motor. Maximum traction force for FSID-DD is lower than FSDD and FSSD.</p>	
<p>UOM : pc</p> <p>Chain required 2-way : 1.2 meter</p> <p>Slide rail required 2-way: 1.1 meter</p>	

FS Direct Intermediate Drive with Motor (RIGHT) FSID-DD-0.25R1, 0.37R1, 0.55R1	FS Direct Intermediate Drive without Motor (RIGHT) FSID-DD-0R1
	
<p>Max Traction Force : 200N</p> <p>The Direct Intermediate Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSID-DD-0R represents direct drive without gear motor. Maximum traction force for FSID-DD is lower than FSDD and FSSD.</p>	
<p>UOM : pc</p> <p>Chain required 2-way : 1.2 meter</p> <p>Slide rail required 2-way: 1.1 meter</p>	

SEW gear motors are products of SEW Eurodrive.

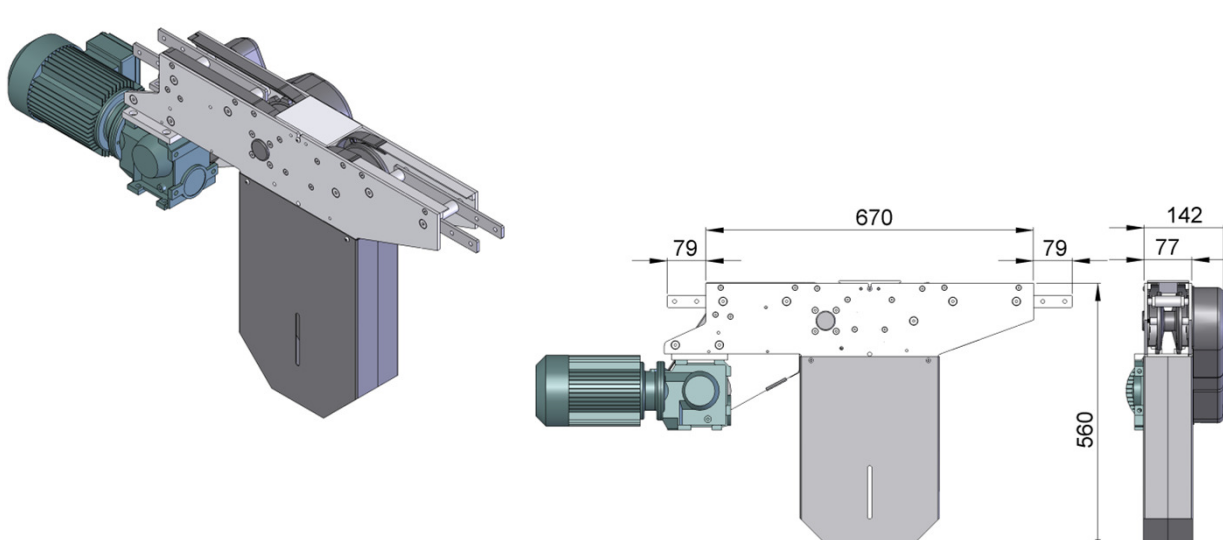
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FS Suspended Intermediate Drive with Motor (LEFT) FSID-SD-0.25L1, 0.37L1, 0.55L1	FS Suspended Intermediate Drive without Motor (LEFT) FSID-SD-0L1
	
<p>Max Traction Force : 200N</p> <p>The Suspended Intermediate Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSID-SD-0L represents suspended drive without gear motor. Maximum traction force for FSID-SD is lower than FSDD and FSSD.</p>	
<p>UOM : pc</p> <p>Chain required 2-way : 1.2 meter</p> <p>Slide rail required 2-way: 1.1 meter</p>	

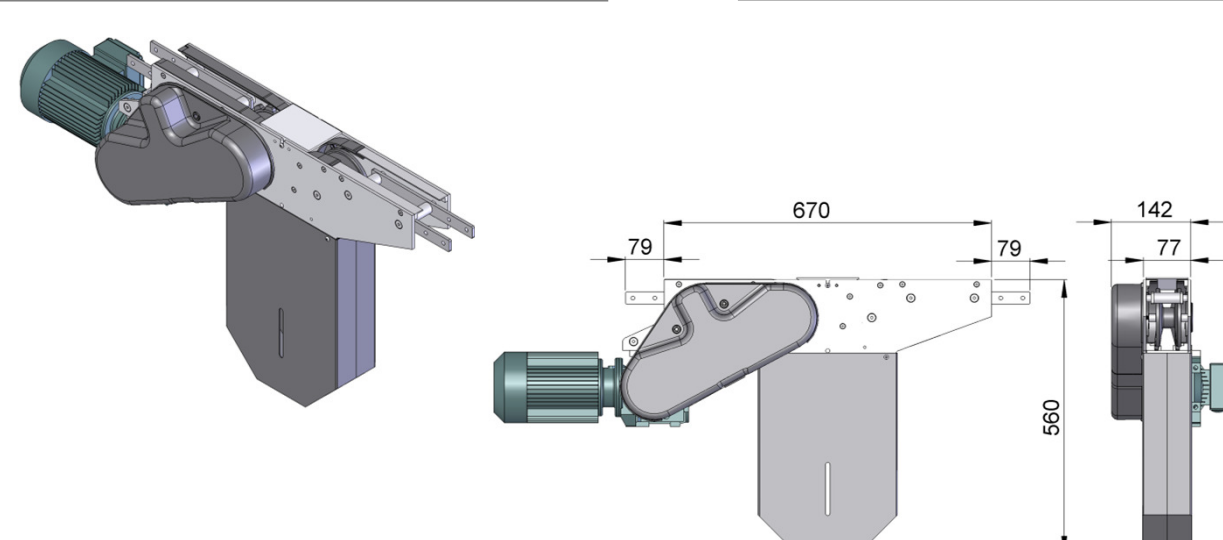
FS Suspended Intermediate Drive with Motor (RIGHT) FSID-SD-0.25R1, 0.37R1, 0.55R1	FS Suspended Intermediate Drive without Motor (RIGHT) FSID-SD-0R1
	
<p>Max Traction Force : 200N</p> <p>The Suspended Intermediate Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSID-SD-0R represents suspended drive without gear motor. Maximum traction force for FSID-SD is lower than FSDD and FSSD.</p>	
<p>UOM : pc</p> <p>Chain required 2-way : 1.2 meter</p> <p>Slide rail required 2-way: 1.1 meter</p>	

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FS SERIES

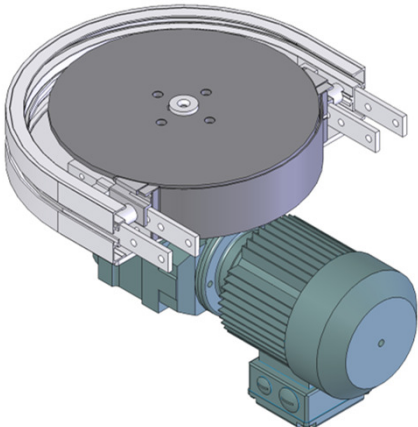
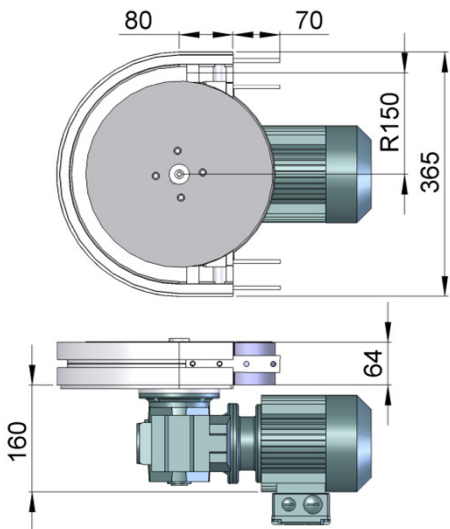
FS Suspended Catenary Drive with Motor (LEFT) FSCD-SD-0.25L, 0.37L, 0.55L	FS Suspended Catenary Drive without Motor (LEFT) FSCD-SD-0L
	
<p>Max Traction Force : 500N</p> <p>The Suspended Catenary Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSCD-SD-0L represents direct drive without gear motor.</p>	
<p>UOM : pc</p> <p>Chain required 1-way : 1.4 meter</p> <p>Slide rail required 1-way: 1.0 meter</p>	

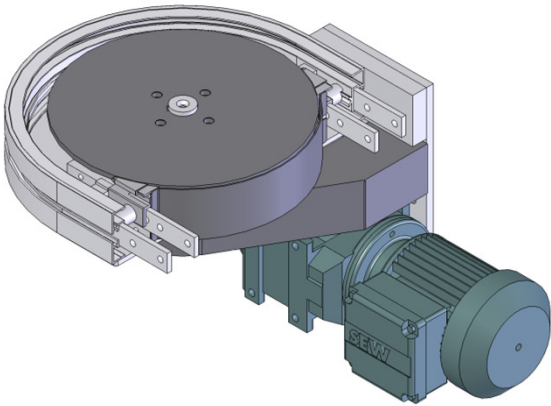
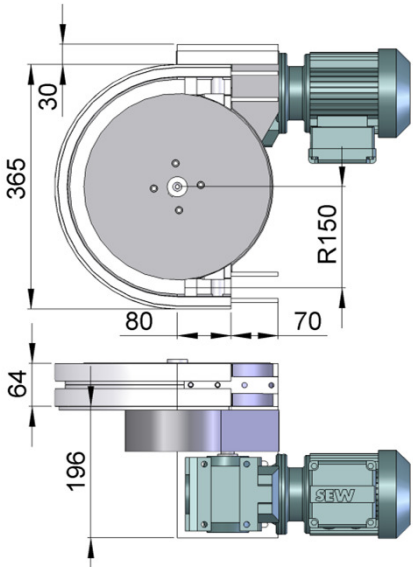
FS

FS Suspended Catenary Drive with Motor (RIGHT) FSCD-SD-0.25R, 0.37R, 0.55R	FS Suspended Catenary Drive without Motor (RIGHT) FSCD-SD-0R
	
<p>Max Traction Force : 500N</p> <p>The Suspended Catenary Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSCD-SD-0R represents direct drive without gear motor.</p>	
<p>UOM : pc</p> <p>Chain required 1-way : 1.4 meter</p> <p>Slide rail required 1-way: 1.0 meter</p>	

SEW gear motors are products of SEW Eurodrive.

FS SERIES

FS Direct Wheel Drive with Motor FSWD-DD-0.25, 0.37, 0.55	FS Direct Wheel Drive without Motor FSWD-DD-0M
 <p>Max Traction Force : 200N</p> <p>The Direct Wheel Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSWD-DD-0M represents direct drive without gear motor. Maximum traction force for FSWD-DD is lower than FSDD and FSSD.</p> <p>UOM : pc Chain required 1-way : 0.7 meter Slide rail required 1-way : 0.7 meter</p>	

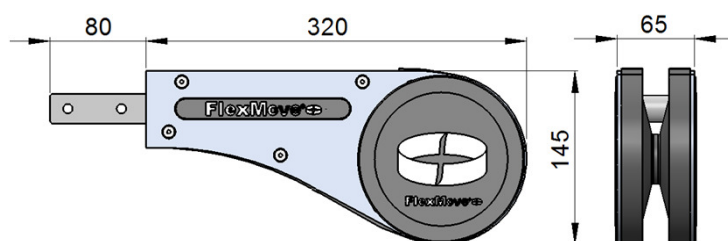
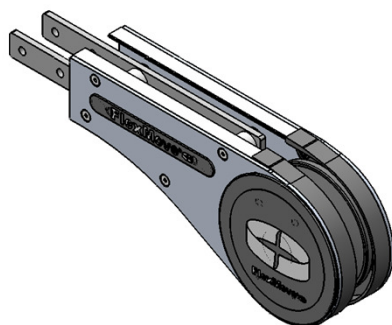
FS Suspended Wheel Drive with Motor FSWD-SD-0.25, 0.37, 0.55	FS Suspended Wheel Drive without Motor FSWD-SD-0M
 <p>Max Traction Force : 200N</p> <p>The Suspended Wheel Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FSWD-SD-0M represents direct drive without gear motor. Maximum traction force for FSWD-SD is lower than FSDD and FSSD.</p> <p>UOM : pc Chain required 1-way : 0.7 meter Slide rail required 1-way : 0.7 meter</p>	

SEW gear motors are products of SEW Eurodrive.

FS SERIES

FS Idler End-65

FSIE-65



FS

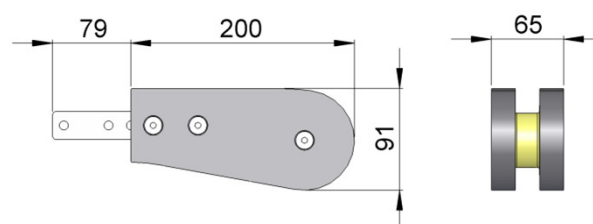
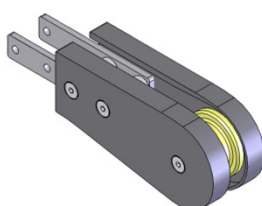
UOM : pc

Chain required 2-way : 0.8 meter

Slide rail required 2-way : 0.5 meter

FS Idler End-200

FSIE-200



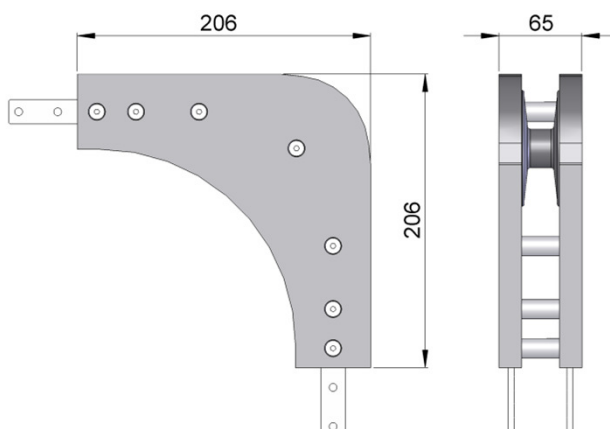
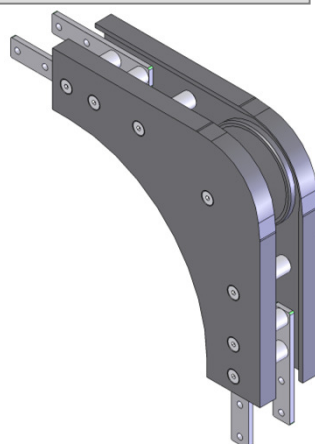
UOM : pc

Chain required 2-way : 0.7 meter

Slide rail required 2-way : 0

FS Idler Bend

FSIB-206



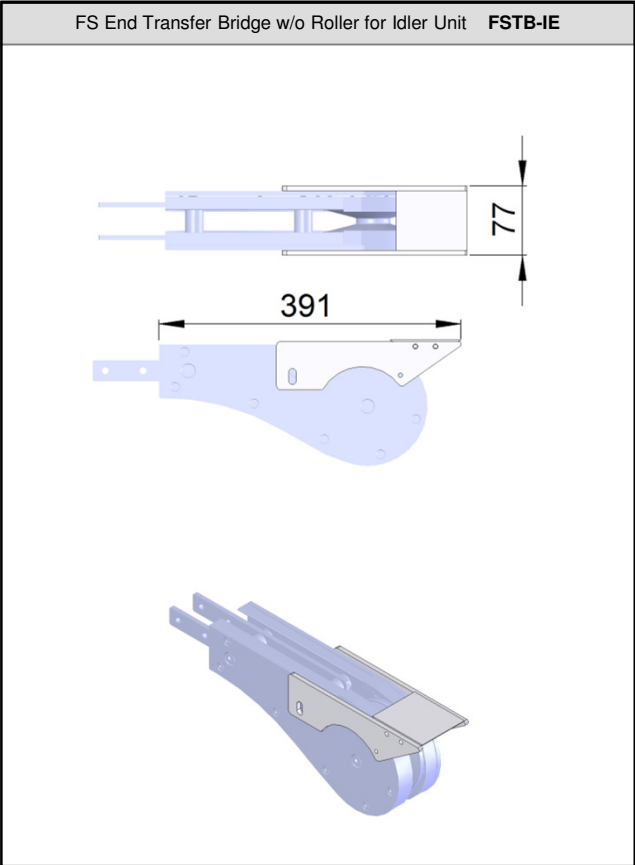
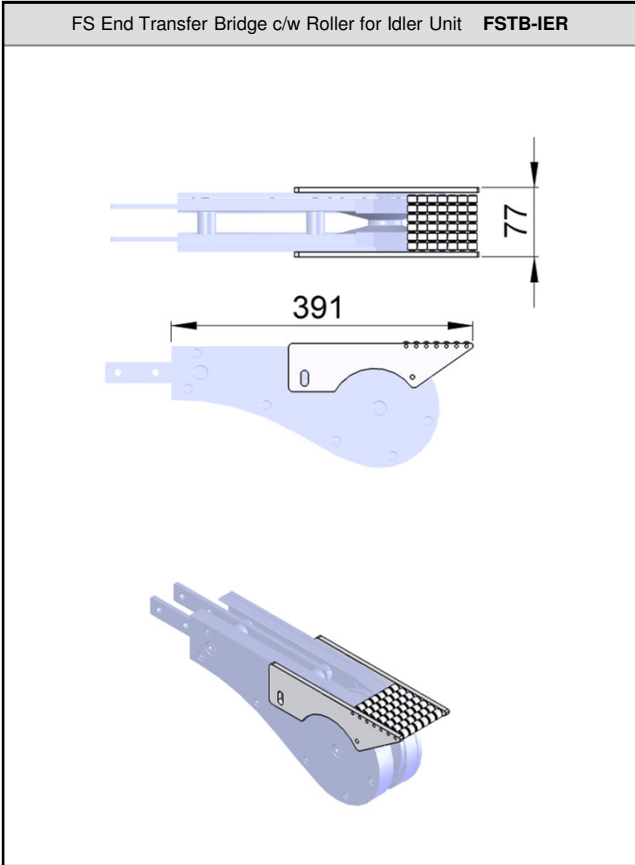
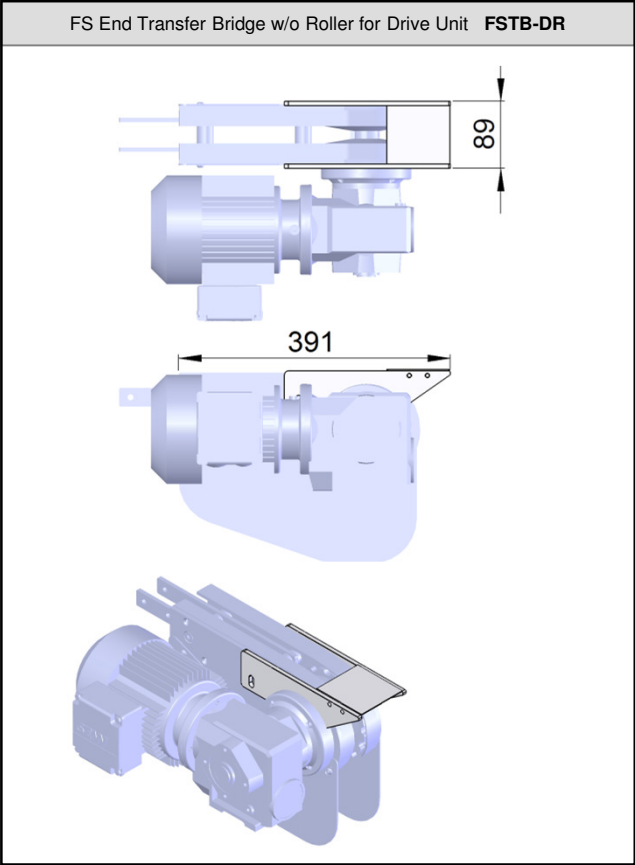
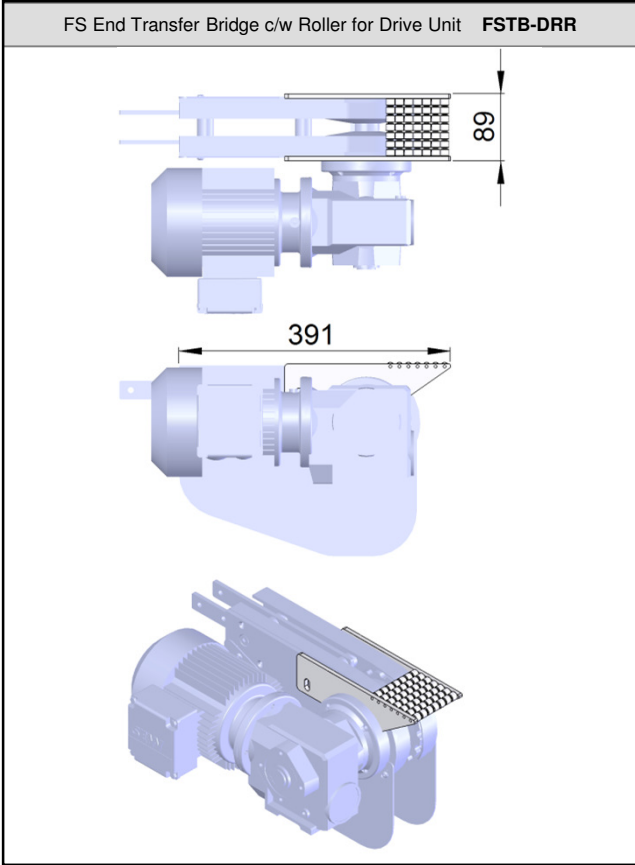
UOM : pc

Chain required 2-way : 1.6 meter

Slide rail required 2-way : 0

FS SERIES

FS

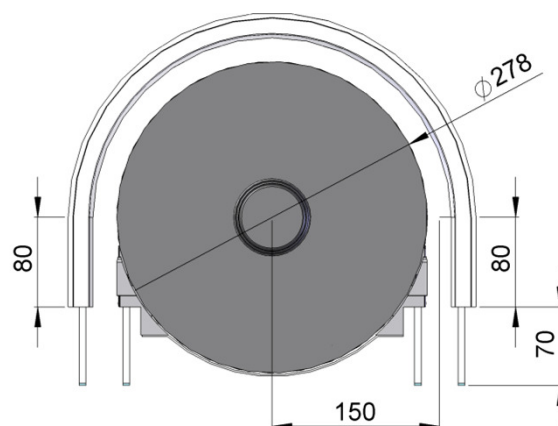
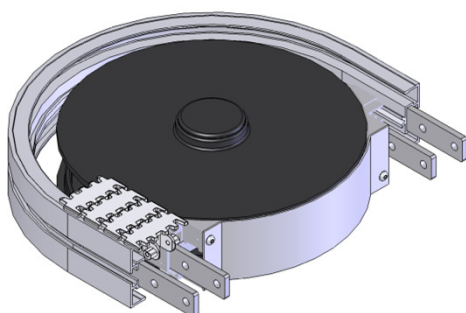


FS SERIES

FS

FS Wheel Bend 180°

FSWB-180R150A



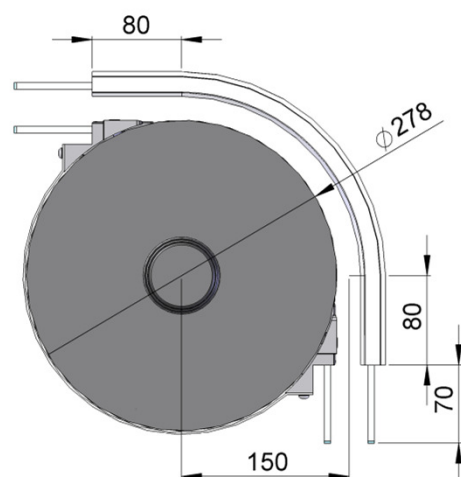
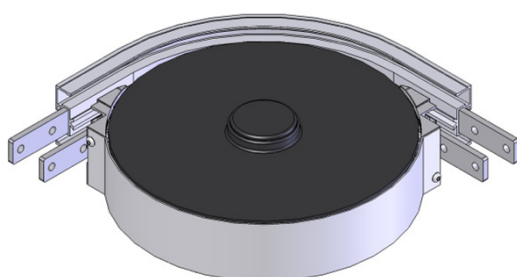
UOM : pc

Chain required 2-way : 1.3 meter

Slide rail required 2-way : 1.0 meter

FS Wheel Bend 90°

FSWB-90R150A



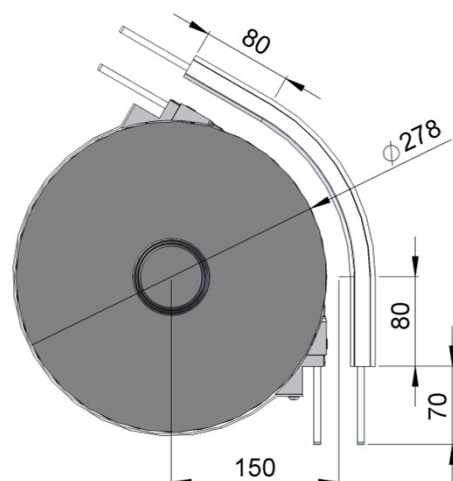
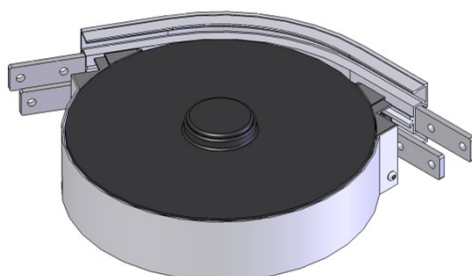
UOM : pc

Chain required 2-way : 0.8 meter

Slide rail required 2-way : 0.6 meter

FS Wheel Bend 60°

FSWB-60R150A



UOM : pc

Chain required 2-way : 0.7 meter

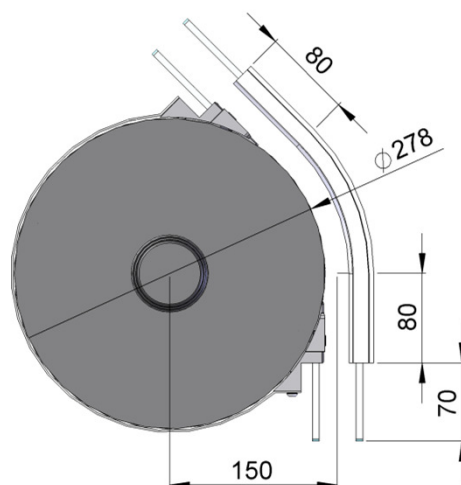
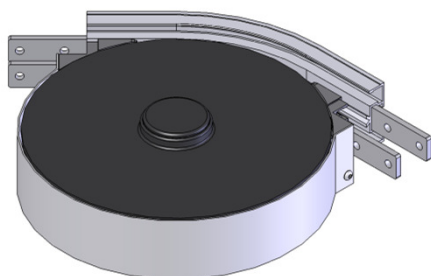
Slide rail required 2-way : 0.7 meter

FS SERIES

FS

FS Wheel Bend 45°

FSWB-45R150A



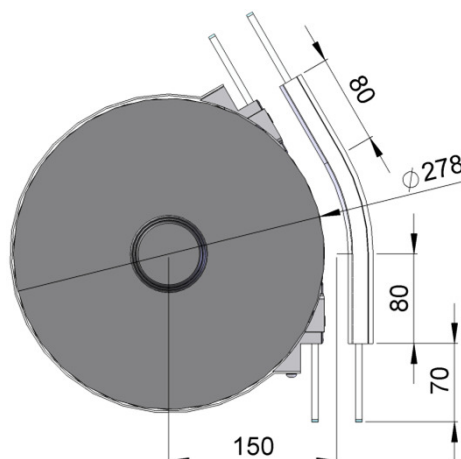
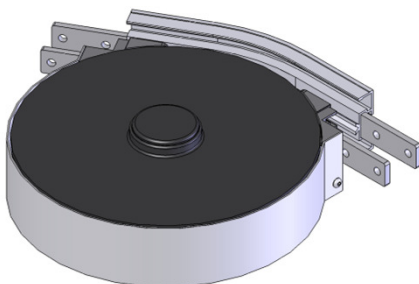
UOM : pc

Chain required 2-way : 0.6 meter

Slide rail required 2-way : 0.6 meter

FS Wheel Bend 30°

FSWB-30R150A



UOM : pc

Chain required 2-way : 0.5 meter

Slide rail required 2-way : 0.6 meter

FS Wheel Bend 5° - 180°

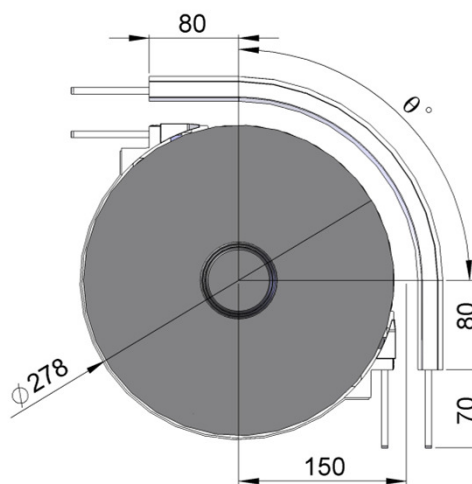
Example for FS Wheel Bend Ordering

Wheel bend, $\Theta^\circ \pm 1^\circ$

FSWB- Θ° R150A

If an angle of 65° is needed for wheel bend, so the ordering part number is

FSWB-65R150A

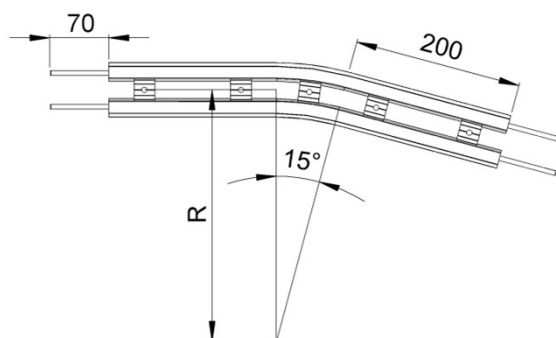
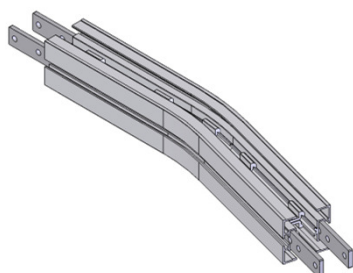


The outer bend is assembled using connecting strip (FACS-25x140A). Angle of Θ° must be indicated when ordering.

FS SERIES

FS

FS Horizontal Plain Bend 15°



UOM : pc

Chain required 2-way (300, 500, 700, 1000) : 1, 1.1, 1.2, 1.4 meter

Slide rail required 2-way(300, 500, 700, 1000): 2, 2.2, 2.4, 2.8 meter

Horizontal plain bend, 15° ± 1°

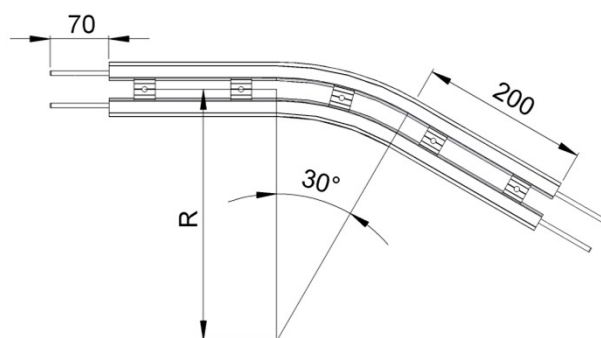
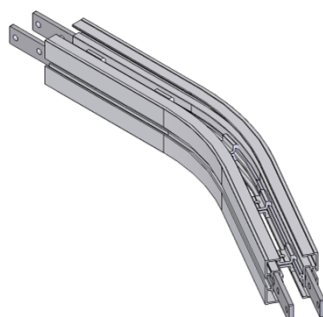
R = 300 ± 10mm **FSHB-15R300**

R = 500 ± 10mm **FSHB-15R500**

R = 700 ± 10mm **FSHB-15R700**

R = 1000 ± 10mm **FSHB-15R1000**

FS Horizontal Plain Bend 30°



UOM : pc

Chain required 2-way (300, 500, 700, 1000) : 1.2, 1.4, 1.6, 1.9 meter

Slide rail required 2-way(300, 500, 700, 1000): 2.4, 2.8, 3.2, 3.8 meter

Horizontal plain bend, 30° ± 1°

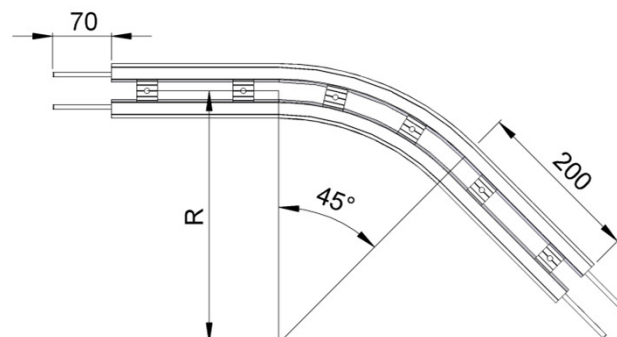
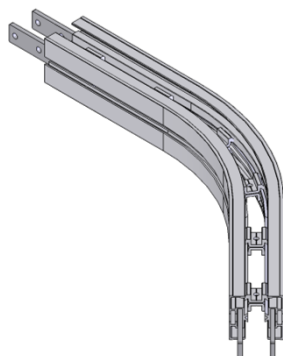
R = 300 ± 10mm **FSHB-30R300**

R = 500 ± 10mm **FSHB-30R500**

R = 700 ± 10mm **FSHB-30R700**

R = 1000 ± 10mm **FSHB-30R1000**

FS Horizontal Plain Bend 45°



UOM : pc

Chain required 2-way (300, 500, 700, 1000) : 1.3, 1.6, 1.9, 2.4 meter

Slide rail required 2-way(300, 500, 700, 1000): 2.5, 2.9, 3.3, 3.9 meter

Horizontal plain bend, 45° ± 1°

R = 300 ± 10mm **FSHB-45R300**

R = 500 ± 10mm **FSHB-45R500**

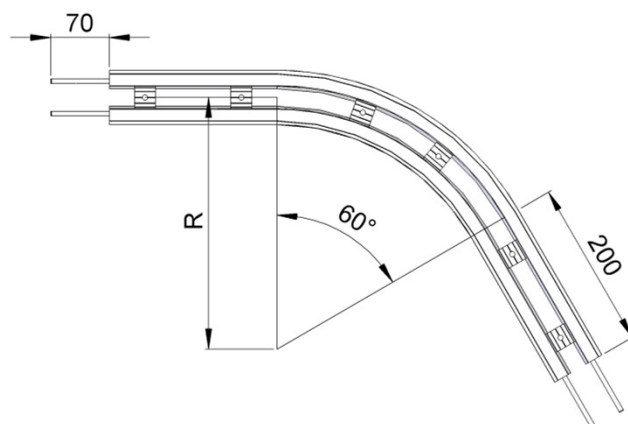
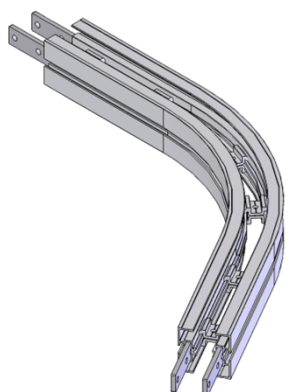
R = 700 ± 10mm **FSHB-45R700**

R = 1000 ± 10mm **FSHB-45R1000**

FS SERIES

FS

FS Horizontal Plain Bend 60°



UOM : pc

Chain required 2-way (300, 500, 700, 1000) : 1.5, 1.9, 2.3, 2.9 meter

Slide rail required 2-way(300, 500, 700, 1000): 2.9, 3.7, 4.6, 5.8 meter

Horizontal plain bend, 60° ± 1°

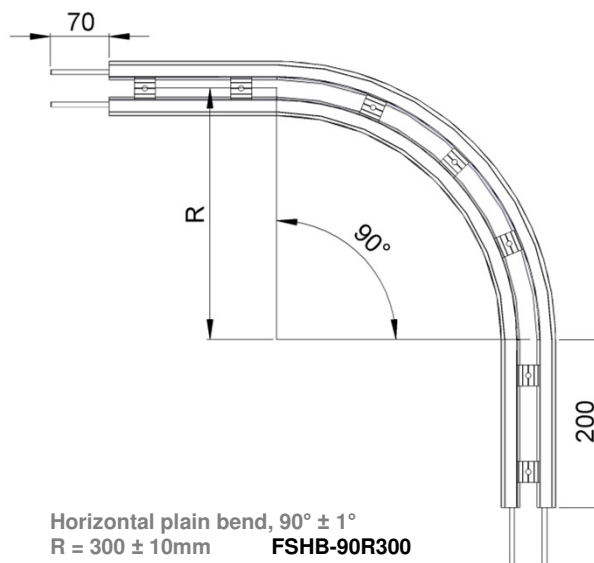
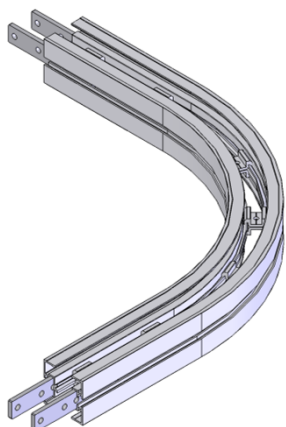
R = 300 ± 10mm **FSHB-60R300**

R = 500 ± 10mm **FSHB-60R500**

R = 700 ± 10mm **FSHB-60R700**

R = 1000 ± 10mm **FSHB-60R1000**

FS Horizontal Plain Bend 90°



UOM : pc

Chain required 2-way (300, 500, 700, 1000) : 1.8, 2.4, 3.0, 4.0 meter

Slide rail required 2-way(300, 500, 700, 1000): 3.5, 4.8, 6.0, 8.0 meter

Horizontal plain bend, 90° ± 1°

R = 300 ± 10mm **FSHB-90R300**

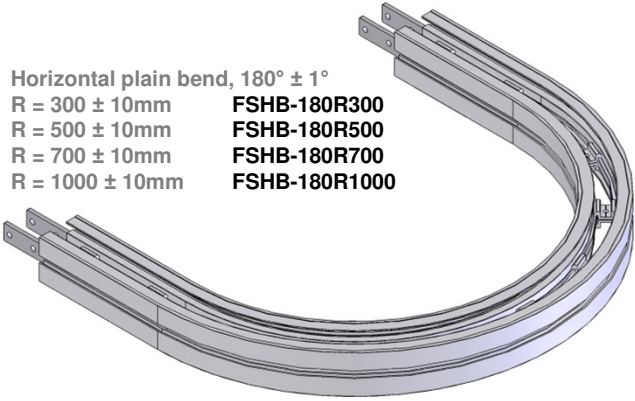
R = 500 ± 10mm **FSHB-90R500**

R = 700 ± 10mm **FSHB-90R700**

R = 1000 ± 10mm **FSHB-90R1000**

FS SERIES

FS Horizontal Plain Bend 180°



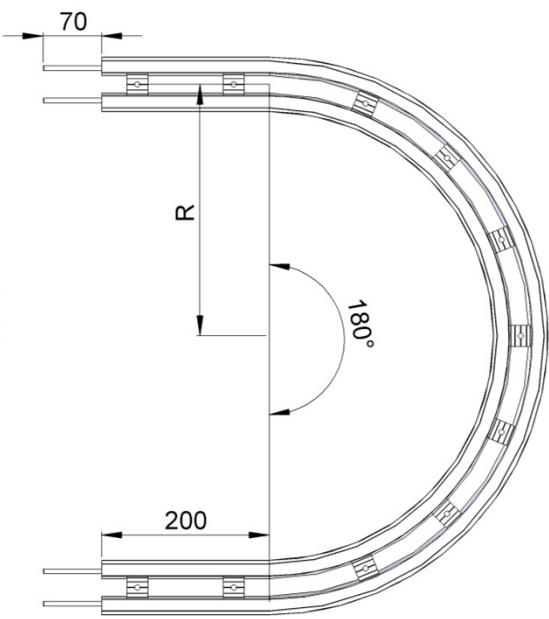
Horizontal plain bend, $180^\circ \pm 1^\circ$

$R = 300 \pm 10\text{mm}$	FSHB-180R300
$R = 500 \pm 10\text{mm}$	FSHB-180R500
$R = 700 \pm 10\text{mm}$	FSHB-180R700
$R = 1000 \pm 10\text{mm}$	FSHB-180R1000

UOM : pc

Chain required 2-way (300, 500, 700, 1000) : 2.7, 4.0, 5.2, 7.1 meter

Slide rail required 2-way(300, 500, 700, 1000): 5.4, 7.9, 1.1, 14.2 meter



FS

FS Horizontal Plain Bend 5-180°

Example for FS Horizontal Plain Bend Ordering

Horizontal plain bend, $\theta^\circ \pm 1^\circ$

$R = 300 \pm 10\text{mm}$	FSHB-θ°R300
$R = 500 \pm 10\text{mm}$	FSHB-θ°R500
$R = 700 \pm 10\text{mm}$	FSHB-θ°R700
$R = 1000 \pm 10\text{mm}$	FSHB-θ°R1000

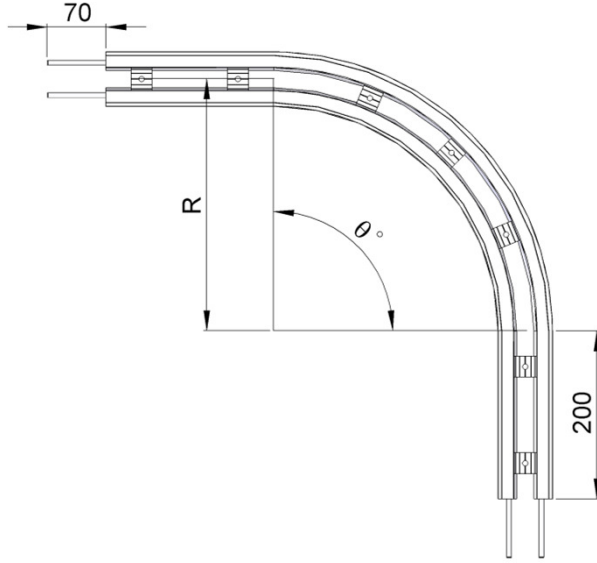
If an angle of 120° is needed for radius R500 horizontal plain bend, so the ordering part number is

FSHB-120R500

UOM : pc

Chain required 2-way (300, 500, 700, 1000) : meter (variable to angle)

Slide rail required 2-way(300, 500, 700, 1000): meter (variable to angle)

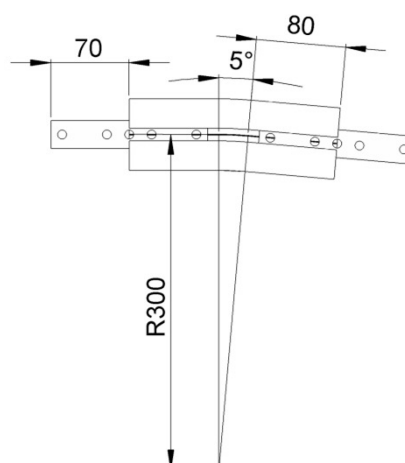
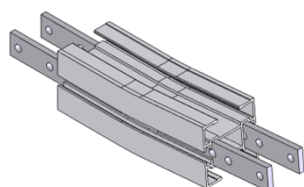


FS SERIES

FS

FS Vertical Bend 5°

FSVB-5R300



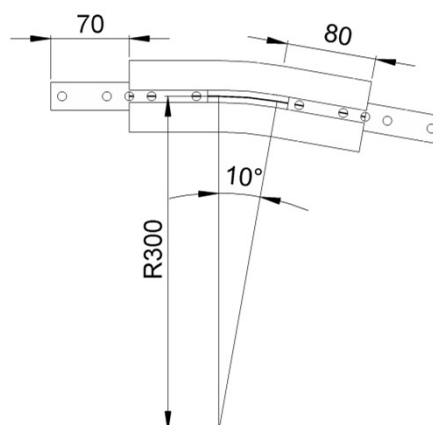
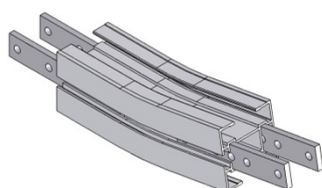
UOM : pc

Chain required 2-way : 0.4 meter

Slide rail required 2-way: 0.8 meter

FS Vertical Bend 10°

FSVB-10R300



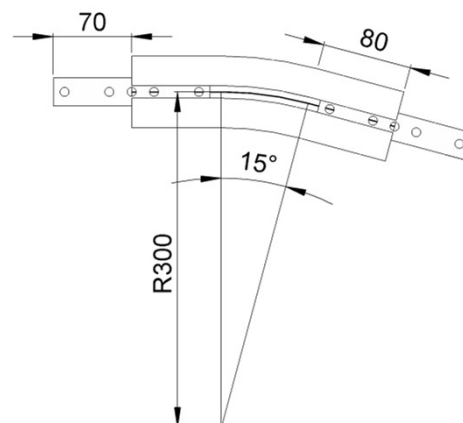
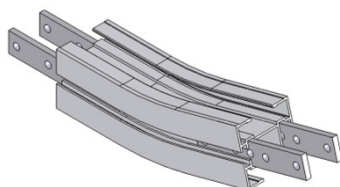
UOM : pc

Chain required 2-way : 0.5 meter

Slide rail required 2-way: 0.9 meter

FS Vertical Bend 15°

FSVB-15R300



UOM : pc

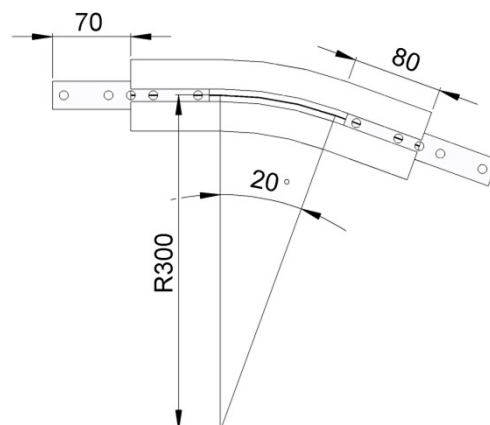
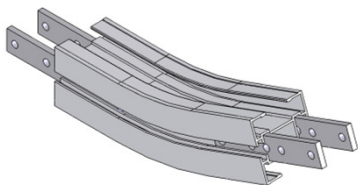
Chain required 2-way : 0.5 meter

Slide rail required 2-way: 1.0 meter

FS SERIES

FS Vertical Bend 20°

FSVB-20R300



FS

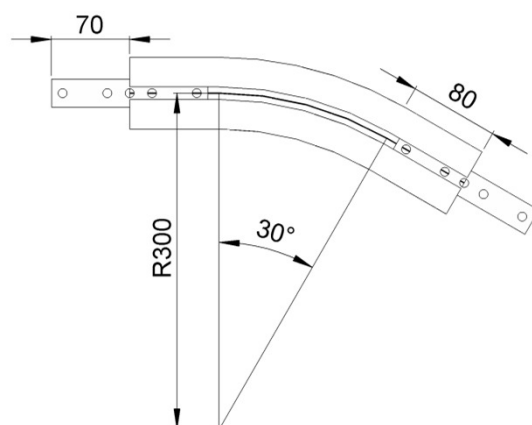
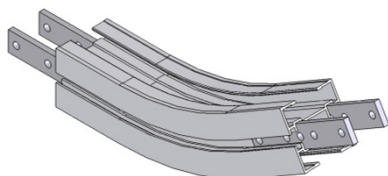
UOM : pc

Chain required 2-way : 0.6 meter

Slide rail required 2-way: 1.1 meter

FS Vertical Bend 30°

FSVB-30R300



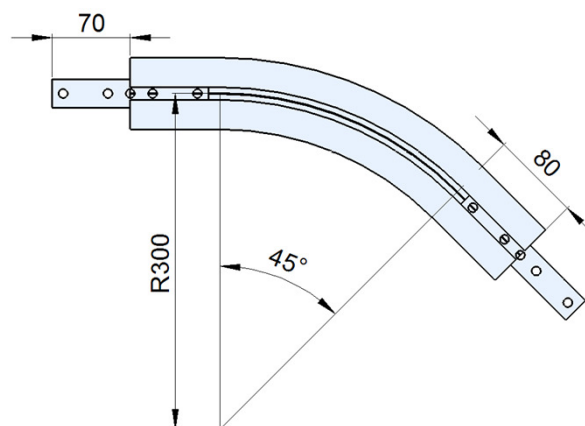
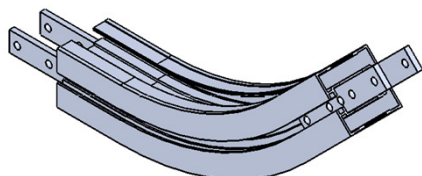
UOM : pc

Chain required 2-way : 0.7 meter

Slide rail required 2-way: 1.3 meter

FS Vertical Bend 45°

FSVB-45R300



UOM : pc

Chain required 2-way : 0.8 meter

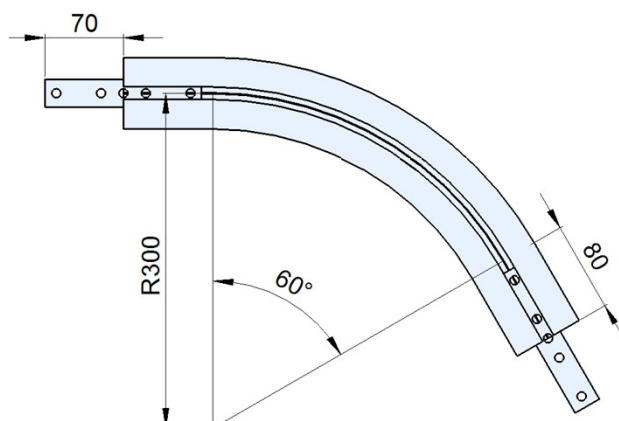
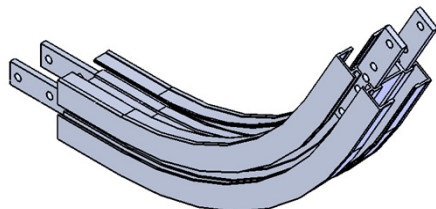
Slide rail required 2-way: 1.6 meter

FS SERIES

FS

FS Vertical Bend 60°

FSVB-60R300



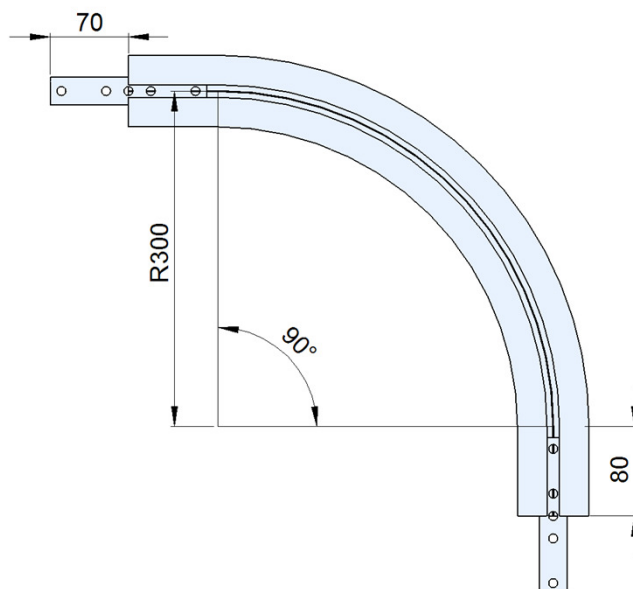
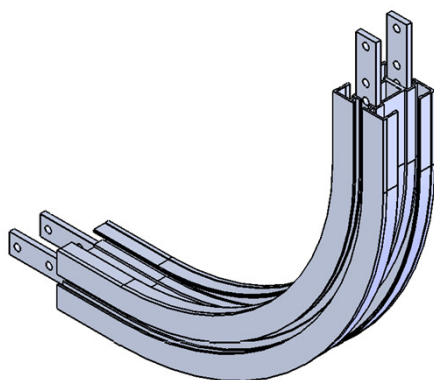
UOM : pc

Chain required 2-way : 1.0 meter

Slide rail required 2-way: 1.9 meter

FS Vertical Bend 90°

FSVB-90R300



UOM : pc

Chain required 2-way : 1.3 meter

Slide rail required 2-way: 2.6 meter

FS Vertical Bend 5° - 90°

Example for FS Vertical Bend Ordering

Vertical bend, $\Theta^\circ \pm 1^\circ$

FSVB- Θ° R300

If an angle of 65° is needed for vertical bend, so the ordering part number is

FSVB-65R300

The outer bend is assembled using connecting strip (FACS-25x140A) .
Angle of "Θ°" must be indicated when ordering.

