

**FM**

## FM SERIES

Variety of chain type suitable for wide range of applications either horizontal or vertically product transportation. Capacity higher than FK and FS. The maximum product width to be conveyed can be referred to guide rail assembly pages.

### FM Series Characteristic

Beam Width: 85mm

Product Width: Refer to Guide Rail Assembly

### Accessories Needed

Slide Rail Required: FASR-25 OR FASR-25U

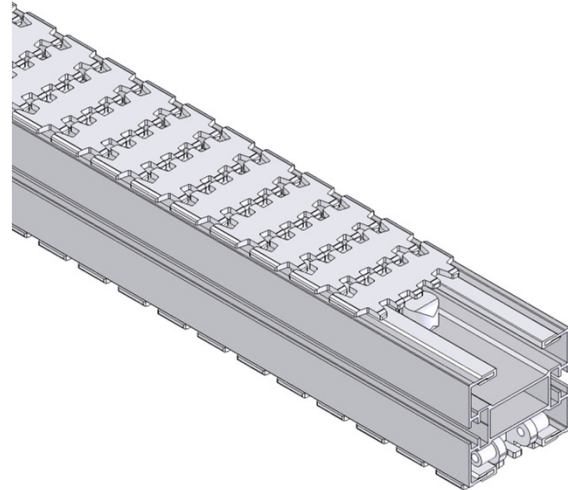
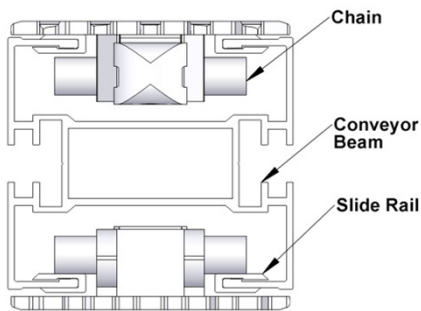
Slide Rail Colour: WHITE OR NATURAL COLOUR

Slide Rail Material: HDPE OR UHMW

Slide Rail Rivet and Screw: FASLR-4X6 or FASLS-M5

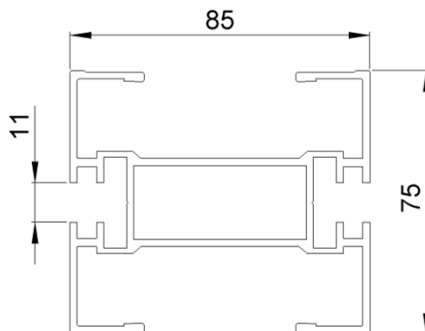
Connecting strip is used to connect 2 beams.

Connecting Strip: FACS-25x140A

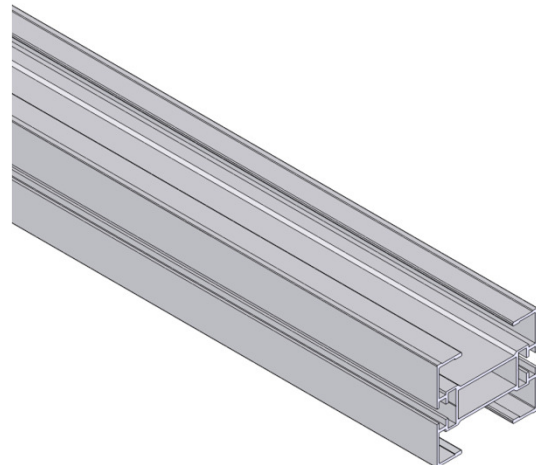


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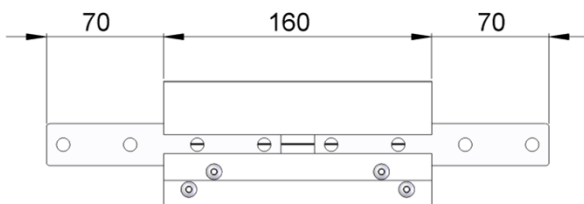
Conveyor Beam **FMCB-3**



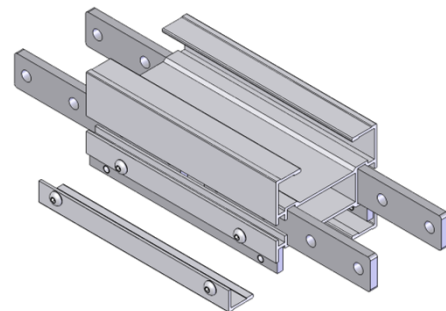
UOM : 3 Meter / Length



Chain Connecting Module **FMCC-160**



UOM: pc



## FM SERIES

### Chain Common Data

Packaging: 5m per box  
Pitch: 33.5mm  
Width: 83mm  
Tensile Strength at 20°C: 6000N  
Colour: White & Black (Conductive)

#### Material:-

Chain: White Acetal / POM

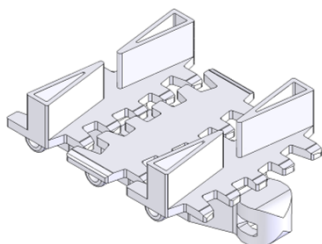
Pivot: Polyamide

Pivot Pin : Stainless Steel

Insert (Wedge and Friction): TPE Grey

#### Example for FMCT-5A17-L#

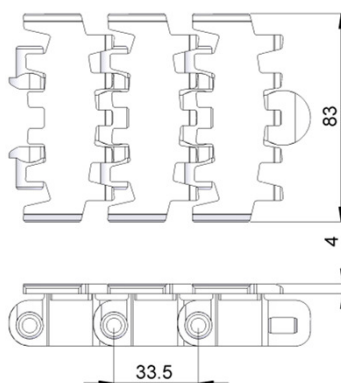
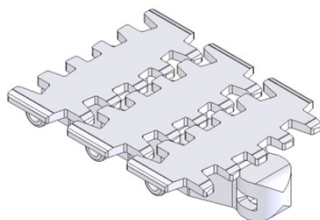
# = 1 cleated top chain with alternate of # link of plain chain



The above chain is FMCT-5A17-L1, 1 link cleated top chain with alternate of 1 link of plain chain.

Note: # = 1, 2, 3, 4, 5.....20

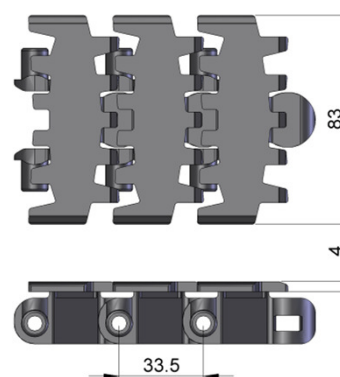
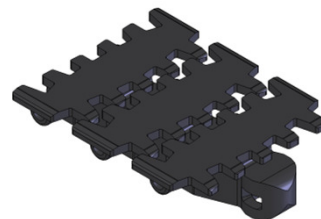
### Standard Plain Chain FMPC-5



UOM: 5 Meter / box

Application: Suitable for horizontal and slope < 5° transport of products with accumulation.

### Conductive Chain FMPC-5CD

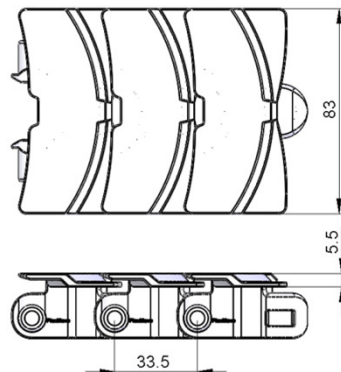
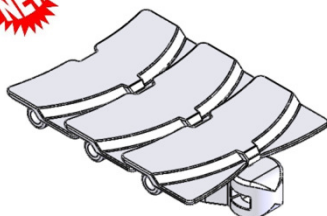


UOM: 5 Meter / box

Application: Suitable for transport of static sensitive product.

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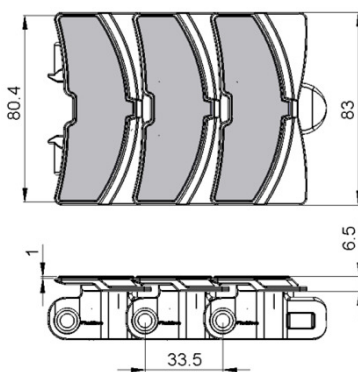
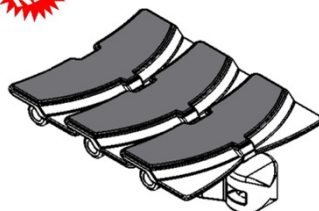
### Safety Chain EM83PC-5



UOM: 5 Meter / box

Application: (Safety Chain ) Suitable for horizontal and slope < 5° transport of products with accumulation.

### Safety Chain Friction Top EM83FT-5

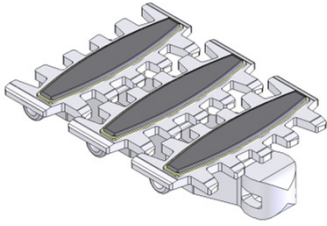
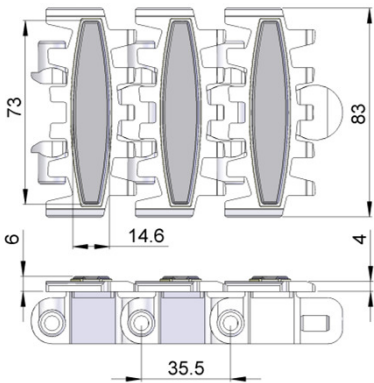


UOM: 5 Meter / box

Application: (Safety Chain ) Suitable for transport product in slope > 5° but <= 30° without accumulation.

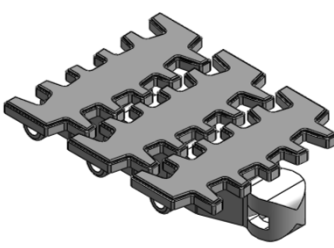
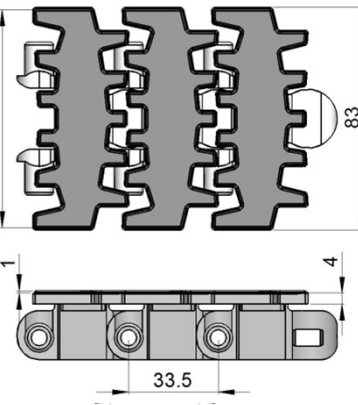
**FM SERIES**

**Friction Top Chain FMFT-5**

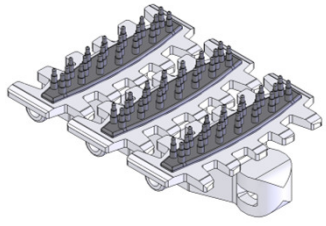
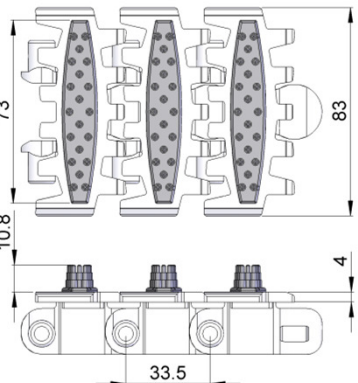
UOM: 5 Meter / box  
Application: Suitable for transport product in slope > 5° but ≤ 30° without accumulation.

**Friction Top Chain FMFT-5A**

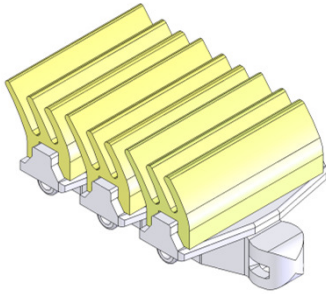
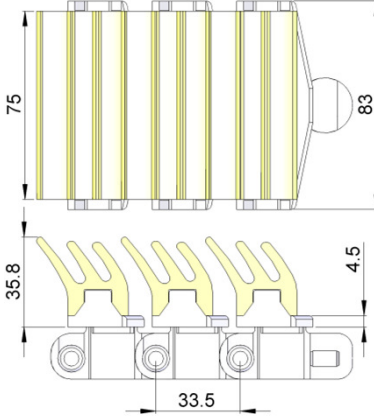
UOM: 5 Meter / box  
Application: Suitable for transport product in slope > 5° but ≤ 30° without accumulation.

**Wedge Top Chain FMWT-5A**

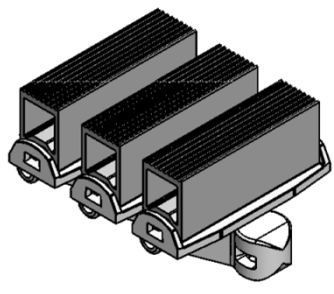
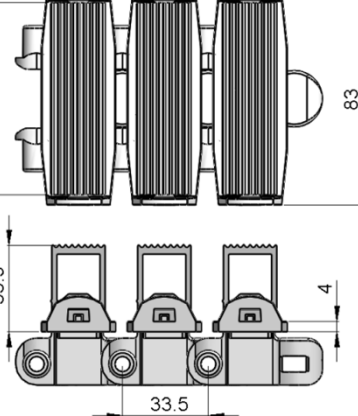
UOM: 5 Meter / box  
Application: Vertical Wedge transportation of products.

**Wedge Top Chain FMWT-5B**

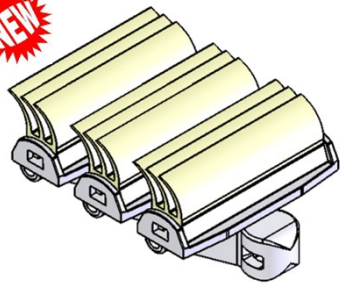
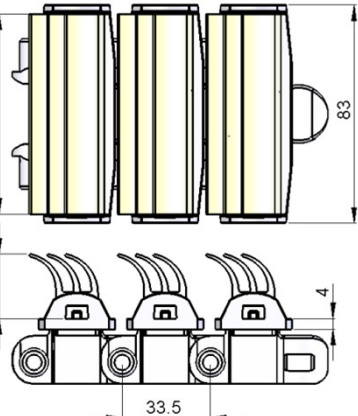
UOM: 5 Meter / box  
Application: Vertical Wedge transportation of products (Heavy duty)

**Wedge Top Chain FMWT-5C**

UOM: 5 Meter / box  
Application: Vertical Wedge transportation of products (Heavy duty)

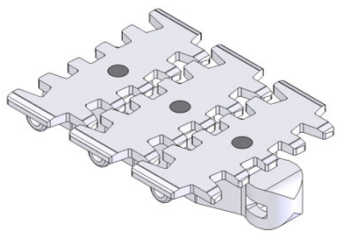
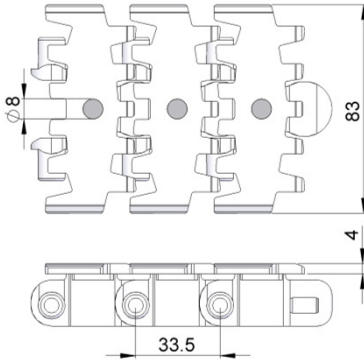
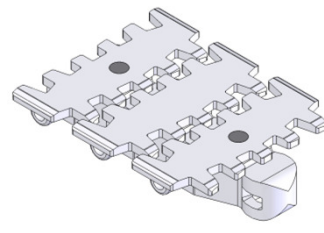
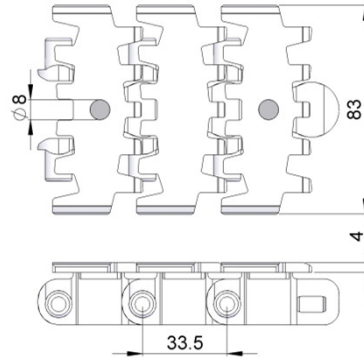
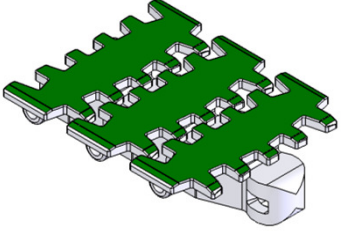
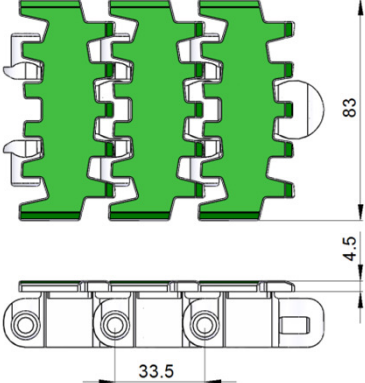
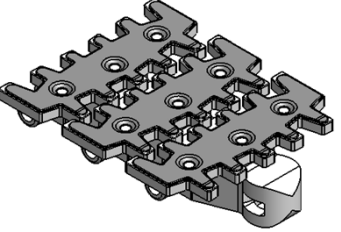
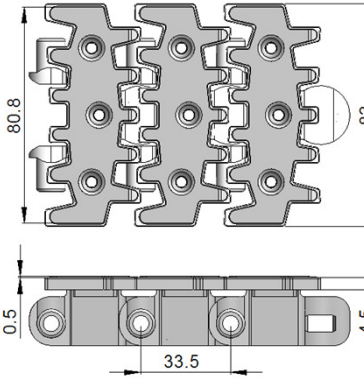
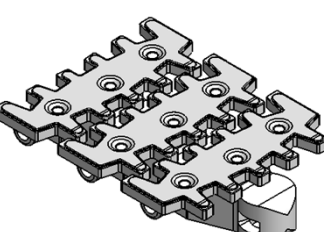
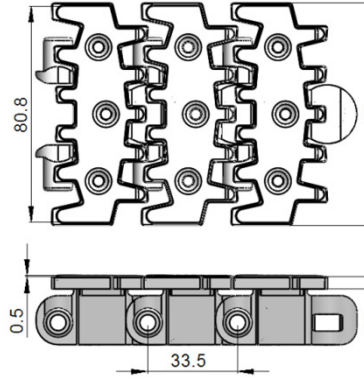
**Wedge Top Chain FMWT-5D**

UOM: 5 Meter / box  
Application: Vertical Wedge transportation of products.

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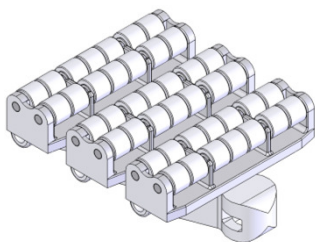
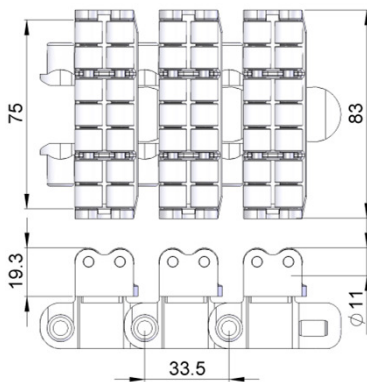
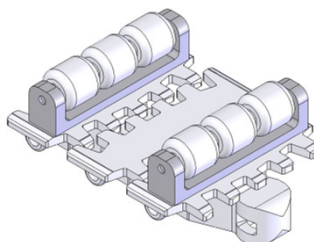
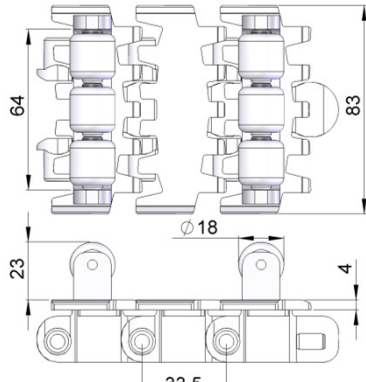
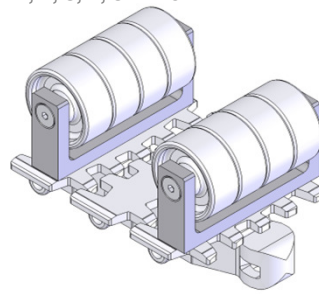
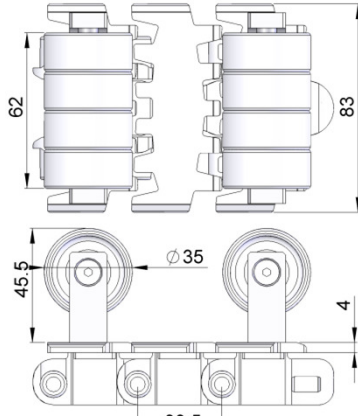
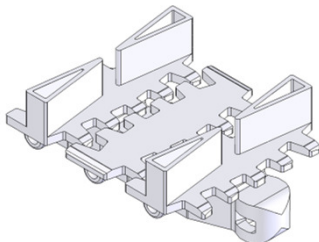
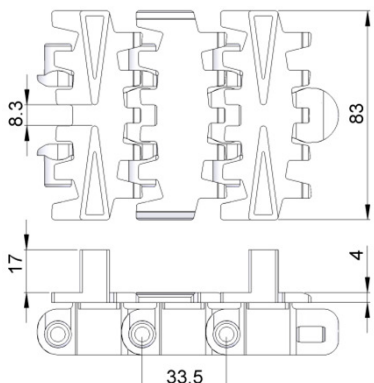
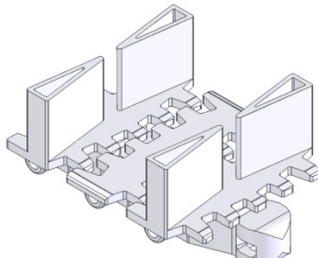
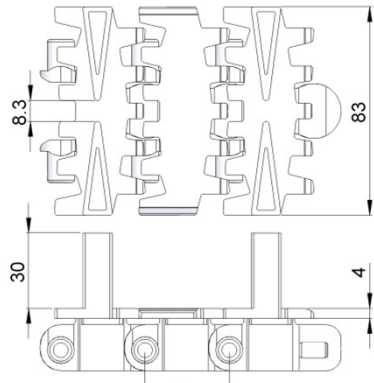
**FM SERIES**

<p><b>Magnet Top Chain FMMT-5</b></p>   <p>UOM: 5 Meter / box Application: Suitable for conveying of ferromagnetic products in slope.</p>	<p><b>Magnet Top Chain FMMT-5-L#</b></p> <p># = 1, 2, 3, 4, 5.....20</p>   <p>UOM: 5 Meter / box Application: Suitable for conveying of ferromagnetic products in slope.</p>	<p><b>Flocked Chain FMFK-5</b></p>   <p>UOM: 5 METER/BOX Application: Suitable to transport light weight, fragile and scratch sensitive product.</p>
<p><b>Hardened Steel Top Chain FMST-5</b></p>   <p>UOM: 5 METER/BOX Application: Suitable to transport metal products in accumulation.</p>	<p><b>S/Steel Top Chain FMST-5S</b></p>   <p>UOM: 5 METER/BOX Application: Suitable to transport metal products in accumulation.</p>	

FM

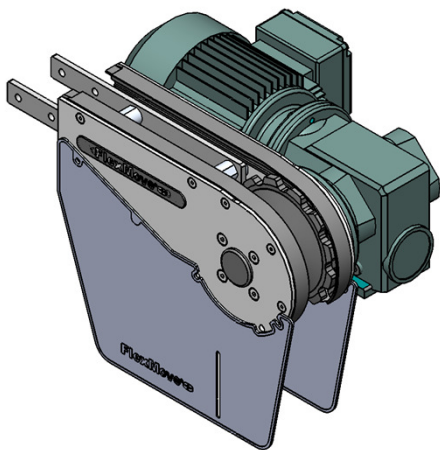
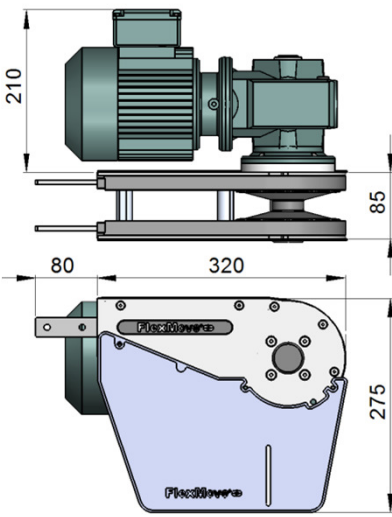


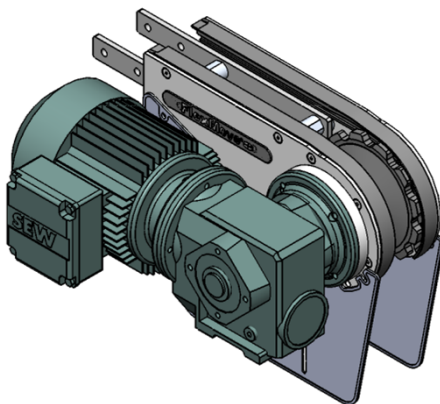
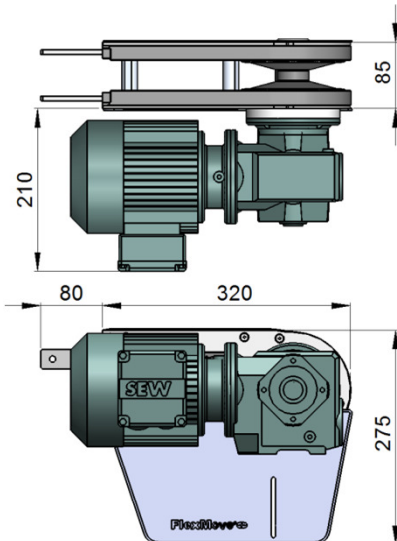
**FM SERIES**

<div>Roller Top Chain <b>FMRT-5</b></div> <div></div> <div></div> <div>UOM: 5 Meter / box Application: Suitable for accumulation of product with low friction and pressure.</div>	<div>Roller Cleat Chain <b>FMRC-5A-L#</b></div> <div># = 1, 2, 3, 4, 5.....20</div> <div></div> <div></div> <div>UOM: 5 Meter / box Application: Suitable for vertical transportation of product in slope with no accumulation.</div>	<div>Roller Cleat Chain <b>FMRC-5B-L#</b></div> <div># = 1, 2, 3, 4, 5.....20</div> <div></div> <div></div> <div>UOM: 5 Meter / box Application: Suitable for vertical transportation of product in slope with no accumulation.</div>
<div>Cleat Top Chain <b>FMCT-5A17-L#</b></div> <div># = 1, 2, 3, 4, 5.....20</div> <div></div> <div></div> <div>UOM: 5 Meter / box Application: Suitable for vertical transport of product with no accumulation.</div>	<div>Cleat Top Chain <b>FMCT-5A30-L#</b></div> <div># = 1, 2, 3, 4, 5.....20</div> <div></div> <div></div> <div>UOM: 5 Meter / box Application: Suitable for vertical transport of product with no accumulation.</div>	

FM

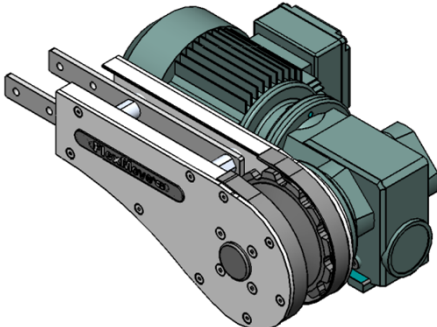
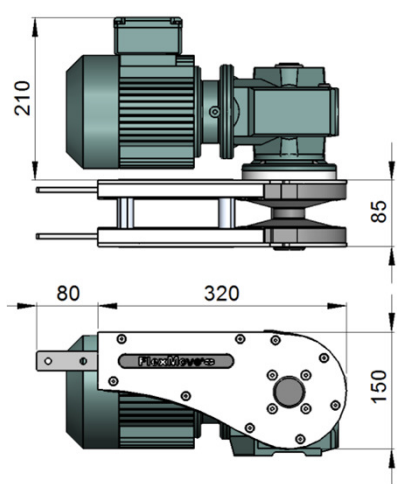
**FM SERIES**

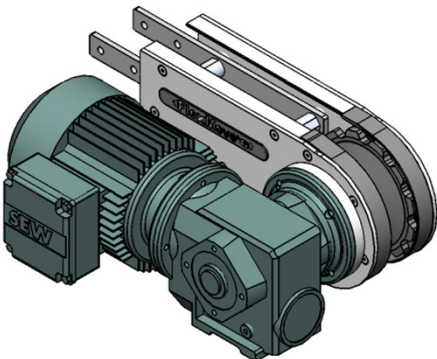
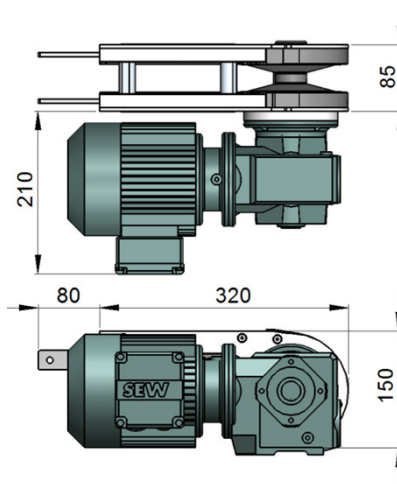
FM Direct End Drive with Motor (LEFT) <b>FMDD85-0.25L1, 0.37L1, 0.55L1</b>	FM Direct End Drive without Motor (LEFT) <b>FMDD85-0L1</b>
 <p><b>Max Traction Force : 1250N</b></p> <p>The Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW &amp; 0.55kW. FMDD85-0L1 represents direct drive without gear motor. Multi channel drives are available upon request.</p> <p>UOM : pc            Chain required 2-way : 0.8 meter            Slide rail required 2-way: 0.5 meter</p>	 <p>FM</p>

FM Direct End Drive with Motor (RIGHT) <b>FMDD85-025R1, 0.37R1, 0.55R1</b>	FM Direct End Drive without Motor (RIGHT) <b>FMDD85-0R 1</b>
 <p><b>Max Traction Force : 1250N</b></p> <p>The Direct End Drive Unit without torque limiter. Standard attached gear motor are with SEW motor size 0.25kW, 0.37kW &amp; 0.55kW. FMDD85-0R1 represents direct drive without gear motor. Multi channel drives are available upon request.</p> <p>UOM : pc            Chain required 2-way : 0.8 meter            Slide rail required 2-way: 0.5 meter</p>	

SEW gear motors are products of SEW Eurodrive.

**FM SERIES**

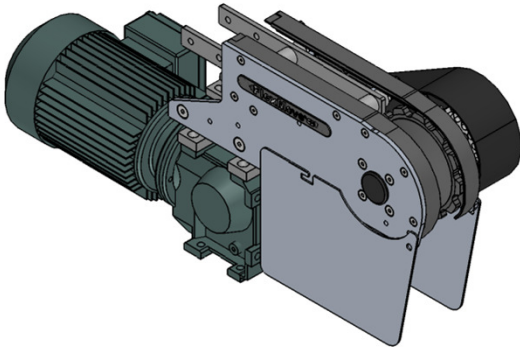
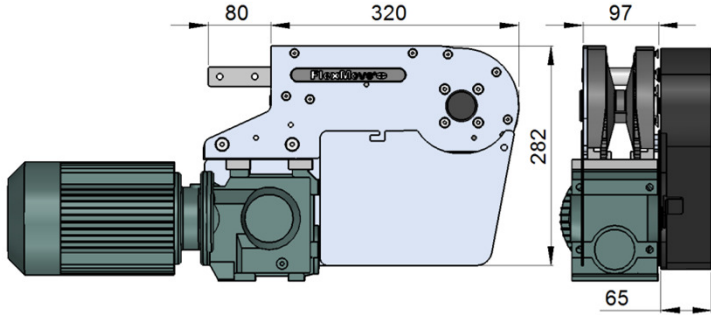
FM Direct End Drive with Motor GP (LEFT) <b>FMDD85-GP-0.25L1, 0.37L1, 0.55L1</b>	FM Direct End Drive without Motor GP (LEFT) <b>FMDD85-GP-0L1</b>
 <p><b>Max Traction Force : 1250N</b></p> <p>The Direct End Drive Unit GP is used for vertical wedge conveyor. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW &amp; 0.55kW. FMDD85-GP-0L represents direct drive without gear motor.</p> <p>UOM : pc            Chain required 2-way : 0.8 meter            Slide rail required 2-way : 0.5 meter</p>	 <p>FM</p>

FM Direct End Drive with Motor GP (RIGHT) <b>FMDD85-GP-0.25R1, 0.37R1, 0.55R1</b>	FM Direct End Drive without Motor GP (RIGHT) <b>FMDD85-GP-0R1</b>
 <p><b>Max Traction Force : 1250N</b></p> <p>The Direct End Drive Unit GP is used for vertical wedge conveyor Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW &amp; 0.55kW. FMDD85-GP-0R represents direct drive without gear motor.</p> <p>UOM : pc            Chain required 2-way : 0.8 meter            Slide rail required 2-way : 0.5 meter</p>	

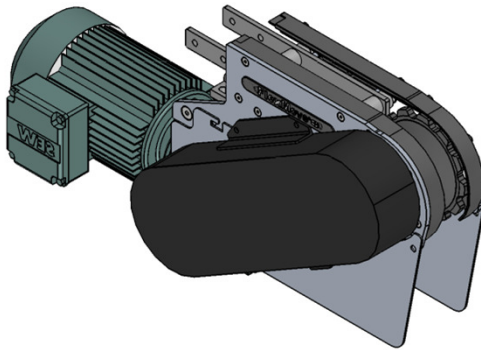
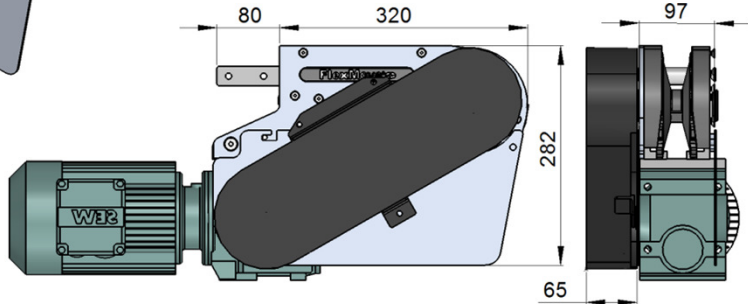
SEW gear motors are products of SEW Eurodrive.



**FM SERIES**

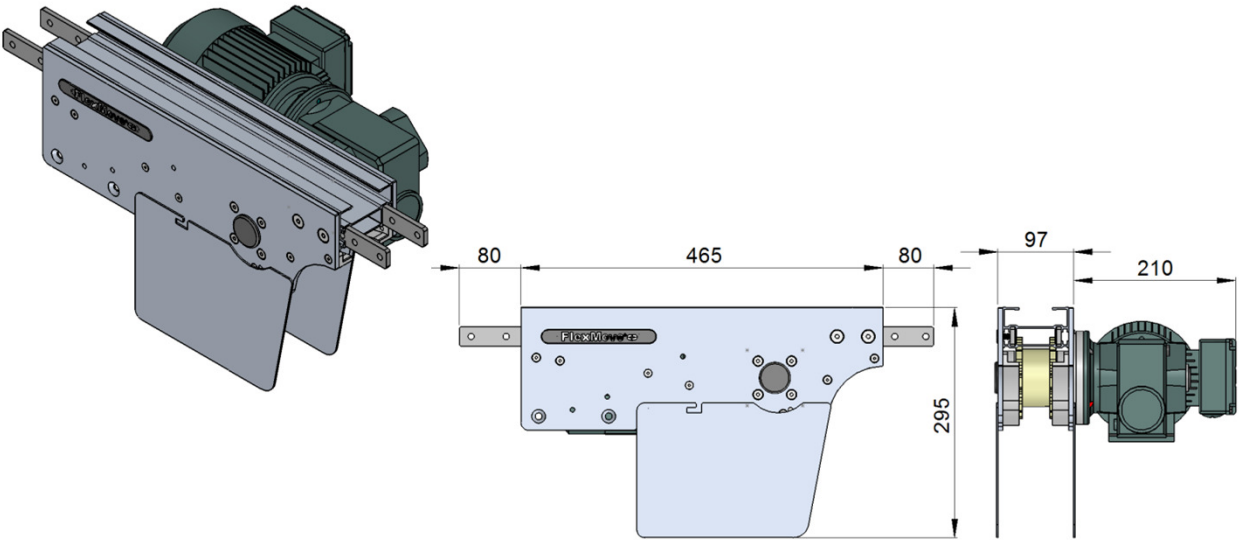
FM Suspended End Drive with Motor (LEFT) <b>FMSD-0.25L1, 0.37L1, 0.55L1</b>	FM Suspended End Drive without Motor (LEFT) <b>FMSD-0L1</b>
	
	
<p><b>Max Traction Force : 1250N</b></p> <p>The Suspended End Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW &amp; 0.55kW. FMSD-0L represents direct drive without gear motor.</p>	
<p>UOM : pc</p> <p>Chain required 2-way : 0.8 meter</p> <p>Slide rail required 2-way: 0.5 meter</p>	

FM

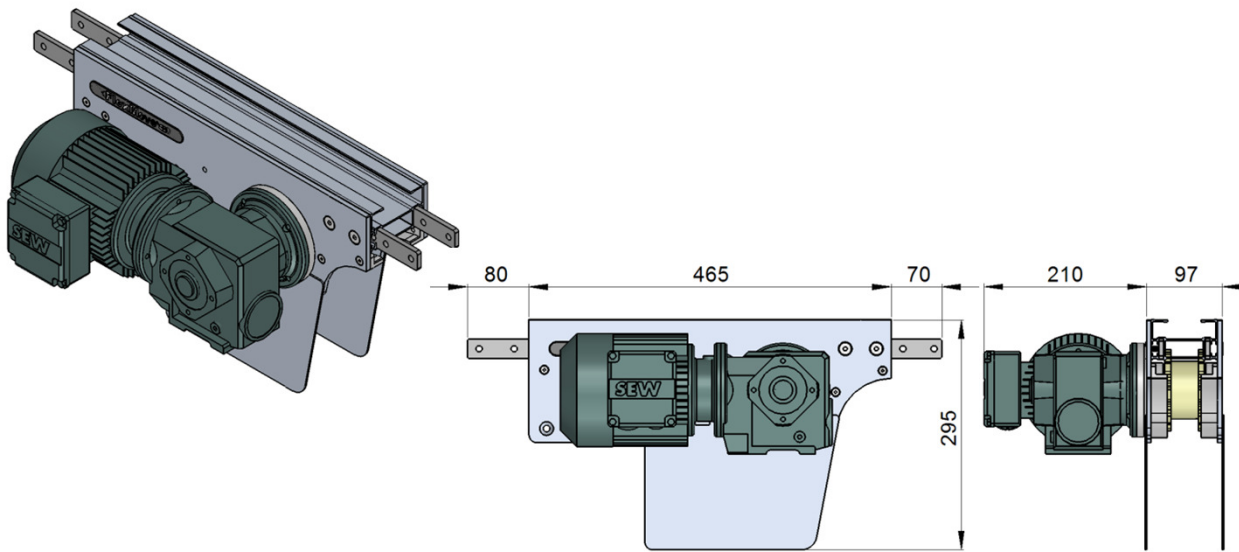
FM Suspended End Drive with Motor (RIGHT) <b>FMSD-0.25R1, 0.37R1, 0.55R1</b>	FM Suspended End Drive without Motor (RIGHT) <b>FMSD-0R1</b>
	
	
<p><b>Max Traction Force : 1250N</b></p> <p>The Suspended End Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW &amp; 0.55kW. FMSD-0R represents direct drive without gear motor.</p>	
<p>UOM : pc</p> <p>Chain required 2-way : 0.8 meter</p> <p>Slide rail required 2-way: 0.5 meter</p>	

SEW gear motors are products of SEW Eurodrive.

**FM SERIES**

FM Direct Intermediate Drive with Motor (LEFT) <b>FMID-DD-0.25L1, 0.37L1, 0.55L1</b>	FM Direct Intermediate Drive without Motor (LEFT) <b>FMID-DD-0L1</b>
	
<p><b>Max Traction Force : 200N</b></p> <p>The Direct Intermediate Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW &amp; 0.55kW. FMID-DD-0L represents direct drive without gear motor. Maximum traction force for FMID-DD is lower than FMDD and FMDD.</p>	
<p>UOM : pc</p> <p>Chain required 2-way : 1.2 meter</p> <p>Slide rail required 2-way : 1.1 meter</p>	

FM

FM Direct Intermediate Drive with Motor (RIGHT) <b>FMID-DD-0.25R1, 0.37R1, 0.55R1</b>	FM Direct Intermediate Drive without Motor (RIGHT) <b>FMID-DD-0R1</b>
	
<p><b>Max Traction Force : 200N</b></p> <p>The Direct Intermediate Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW &amp; 0.55kW. FMID-DD-0R represents direct drive without gear motor. Maximum traction force for FMID-DD is lower than FMDD and FMDD.</p>	
<p>UOM : pc</p> <p>Chain required 2-way : 1.2 meter</p> <p>Slide rail required 2-way : 1.1 meter</p>	

SEW gear motors are products of SEW Eurodrive.

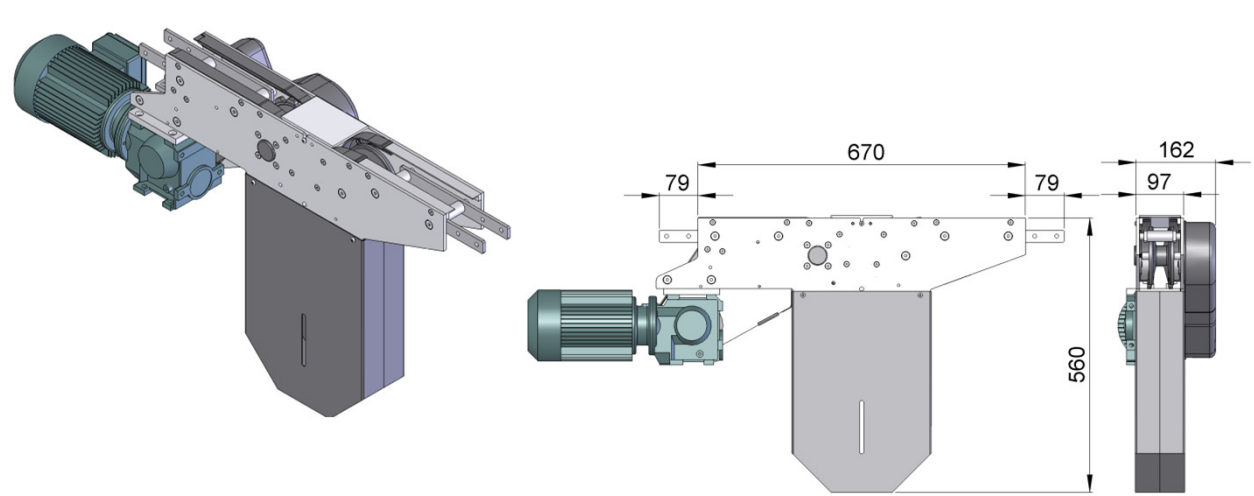
**FM SERIES**

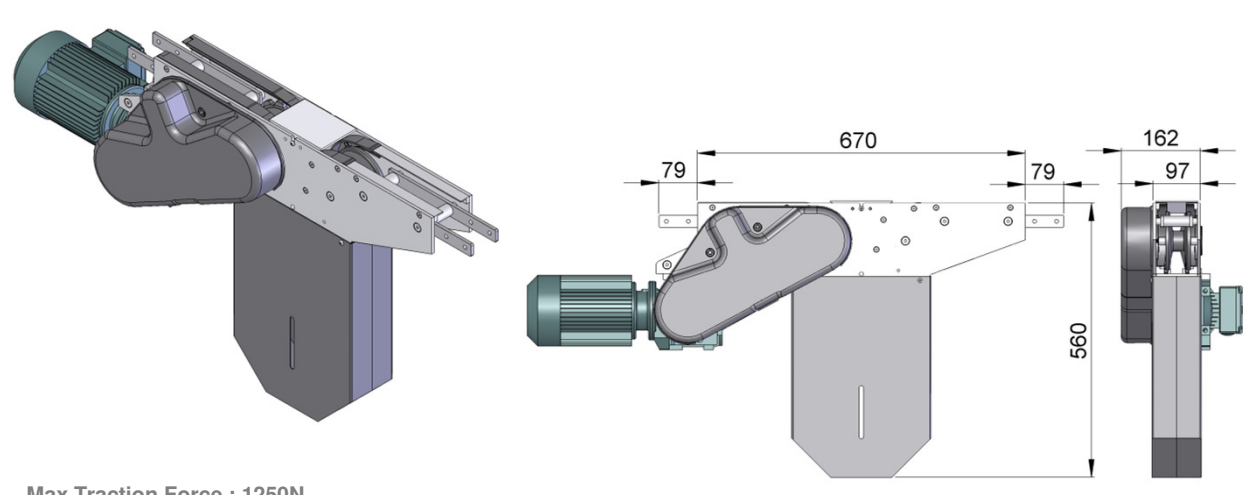
FM Suspended Intermediate Drive with Motor (LEFT) <b>FMID-SD-0.25L1, 0.37L1, 0.55L1</b>	FM Suspended Intermediate Drive without Motor (LEFT) <b>FMID-SD-0L1</b>
<p>Max Traction Force : 200N</p> <p>The Suspended Intermediate Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW &amp; 0.55kW. FMID-SD-0L represents suspended drive without gear motor. Maximum traction force for FMID-SD is lower than FMDD and FMSD.</p>	
<p>UOM : pc</p> <p>Chain required 2-way : 1.2 meter</p> <p>Slide rail required 2-way : 1.1 meter</p>	

FM Suspended Intermediate Drive with Motor (RIGHT) <b>FMID-SD-0.25R1, 0.37R1, 0.55R1</b>	FM Suspended Intermediate Drive without Motor (RIGHT) <b>FMID-SD-0R1</b>
<p>Max Traction Force : 200N</p> <p>The Suspended Intermediate Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW &amp; 0.55kW. FMID-SD-0R represents suspended drive without motor. Maximum traction force for FMID-SD is lower than FMDD and FMSD.</p>	
<p>UOM : pc</p> <p>Chain required 2-way : 1.2 meter</p> <p>Slide rail required 2-way : 1.1 meter</p>	

SEW gear motors are products of SEW Eurodrive.

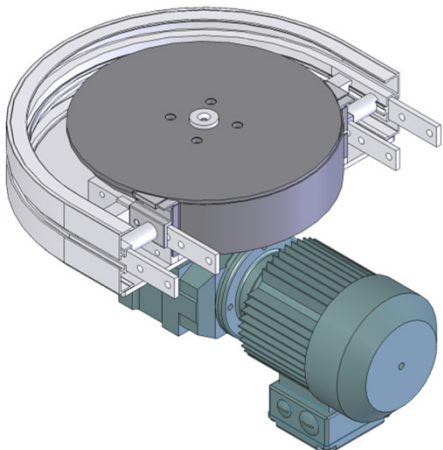
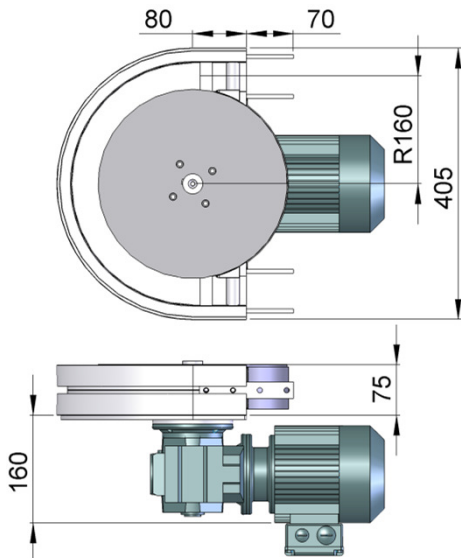
**FM SERIES**

FM Suspended Catenary Drive with Motor (LEFT) FMCD-SD-0.25L, 0.37L, 0.55L	FM Suspended Catenary Drive without Motor (LEFT) FMCD-0L
	
<p><b>Max Traction Force : 1250N</b></p> <p>The Suspended Catenary Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW &amp; 0.55kW. FMCD-SD-0L represents suspended drive without gear motor.</p>	
<p>UOM : pc</p> <p>Chain required 1-way : 1.4 meter</p> <p>Slide rail required 1-way: 1.0 meter</p>	

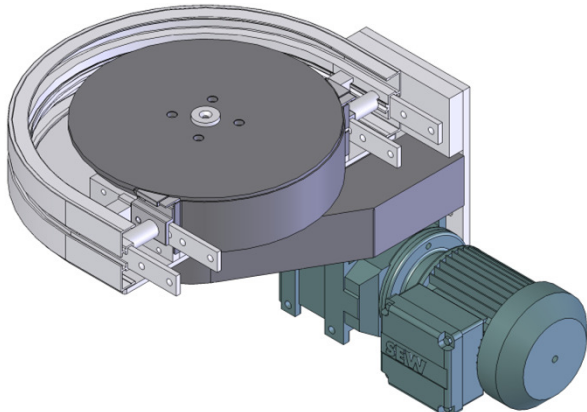
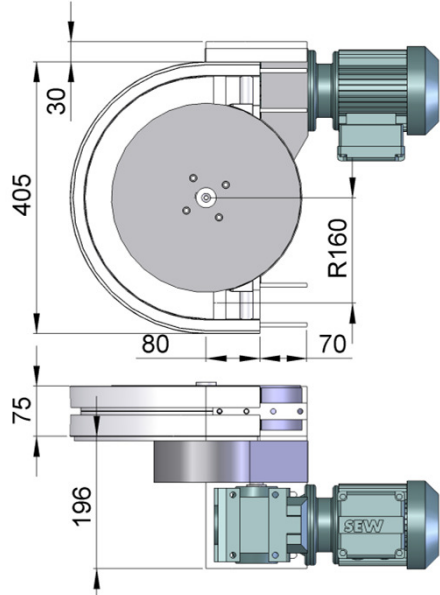
FM Suspended Catenary Drive with Motor (RIGHT) FMCD-SD-0.25R, 0.37R, 0.55R	FM Suspended Catenary Drive without Motor (RIGHT) FMCD-0R
	
<p><b>Max Traction Force : 1250N</b></p> <p>The Suspended Catenary Drive Unit is with torque limiter. Standard attached drive are with SEW motor size 0.25kW, 0.37kW &amp; 0.55kW. FMCD-SD-0R represents suspended drive without motor.</p>	
<p>UOM : pc</p> <p>Chain required 1-way : 1.4 meter</p> <p>Slide rail required 1-way: 1.0 meter</p>	

SEW gear motors are products of SEW Eurodrive.

**FM SERIES**

FM Direct Wheel Drive with Motor <b>FMWD-DD-0.25, 0.37, 0.55</b>	FM Direct Wheel Drive without Motor <b>FMWD-DD-0M</b>
 <p><b>Max Traction Force : 200N</b></p> <p>The Direct Wheel Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW &amp; 0.55kW. FMWD-DD-0M represents wheel drive without gear motor. Maximum traction force for FMWD-DD is lower than FMDD and FMDD.</p> <p>UOM : pc Chain required 1-way : 0.7 meter Slide rail required 1-way: 0.7 meter</p>	 <p>Dimensions: 80, 70, R160, 405, 160, 75.</p>

FM

FM Suspended Wheel Drive with Motor <b>FMWD-SD-0.25, 0.37, 0.55</b>	FM Suspended Wheel Drive without Motor <b>FMWD-SD-0M</b>
 <p><b>Max Traction Force : 200N</b></p> <p>The Suspended Wheel Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW &amp; 0.55kW. FMWD-SD-0M represents wheel drive without gear motor. Maximum traction force for FMWD-SD is lower than FMDD and FMDD.</p> <p>UOM : pc Chain required 1-way : 0.7 meter Slide rail required 1-way: 0.7 meter</p>	 <p>Dimensions: 30, 405, 80, 70, R160, 75, 196.</p>

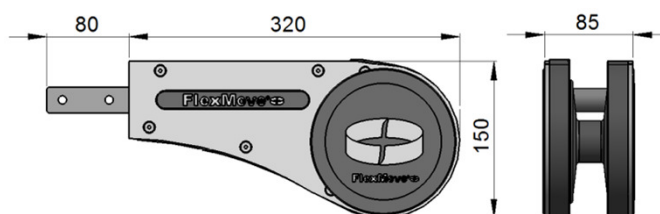
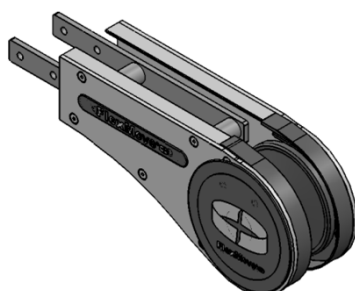
SEW gear motors are products of SEW Eurodrive.



**FM SERIES**

**FM Idler End 85**

**FMIE-85**



FM

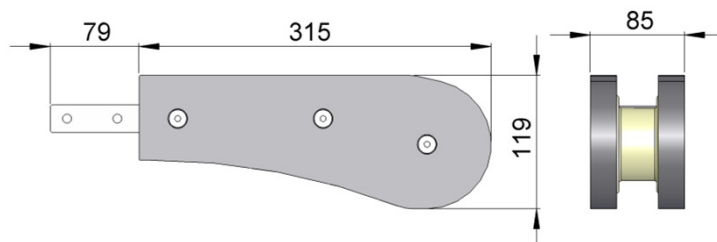
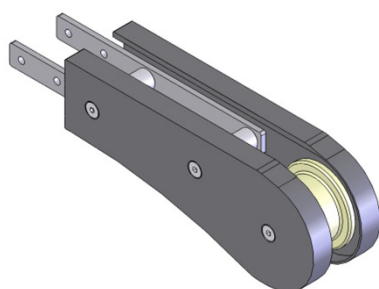
UOM : pc

Chain required 2-way : 0.8 meter

Slide rail required 2-way: 0.5 meter

**FM Idler End-315**

**FMIE-315**



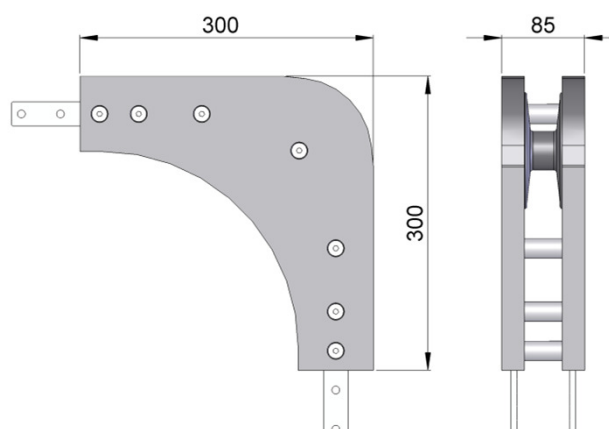
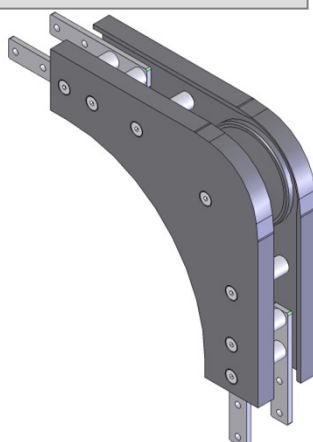
UOM : pc

Chain required 2-way : 0.7 meter

Slide rail required 2-way: 0

**FM Idler Bend**

**FMIB-300**



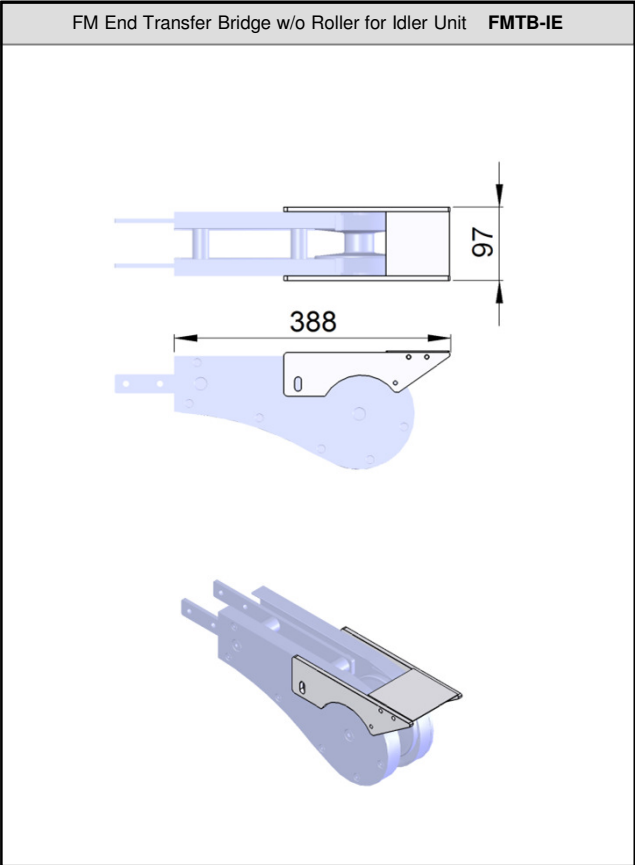
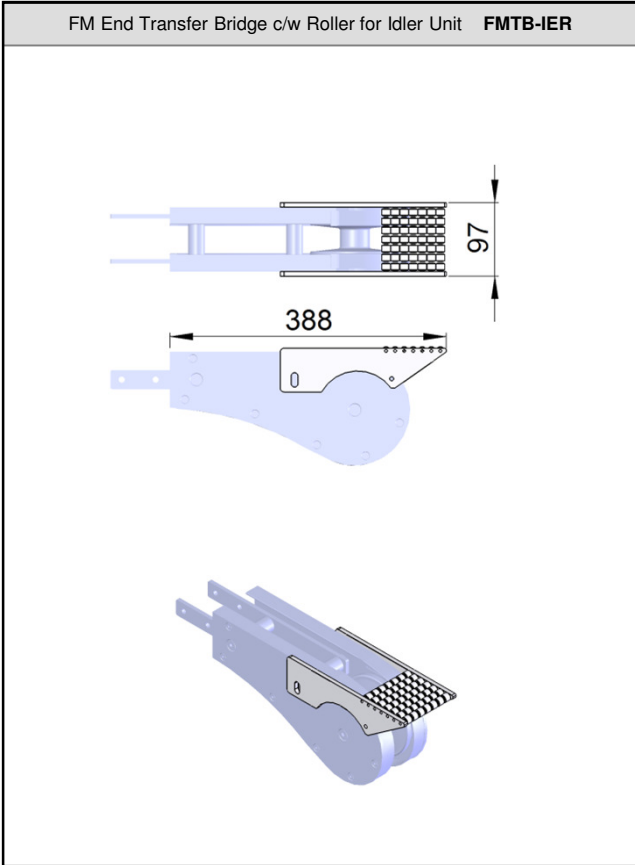
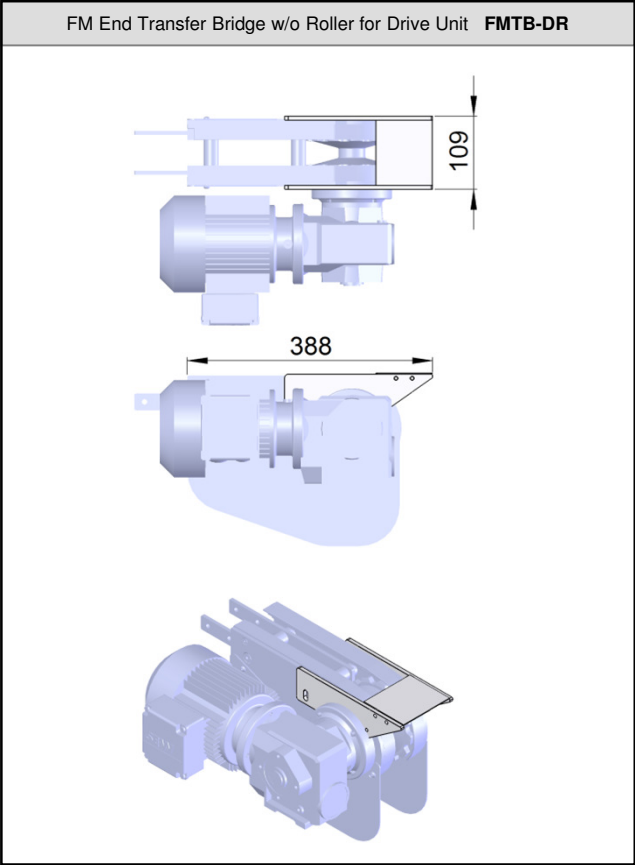
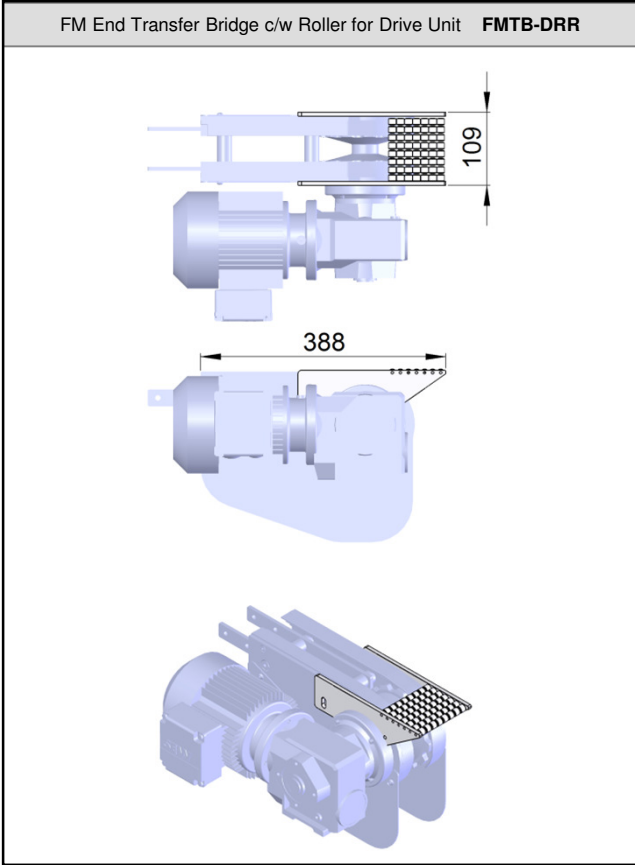
UOM : pc

Chain required 2-way : 1.6 meter

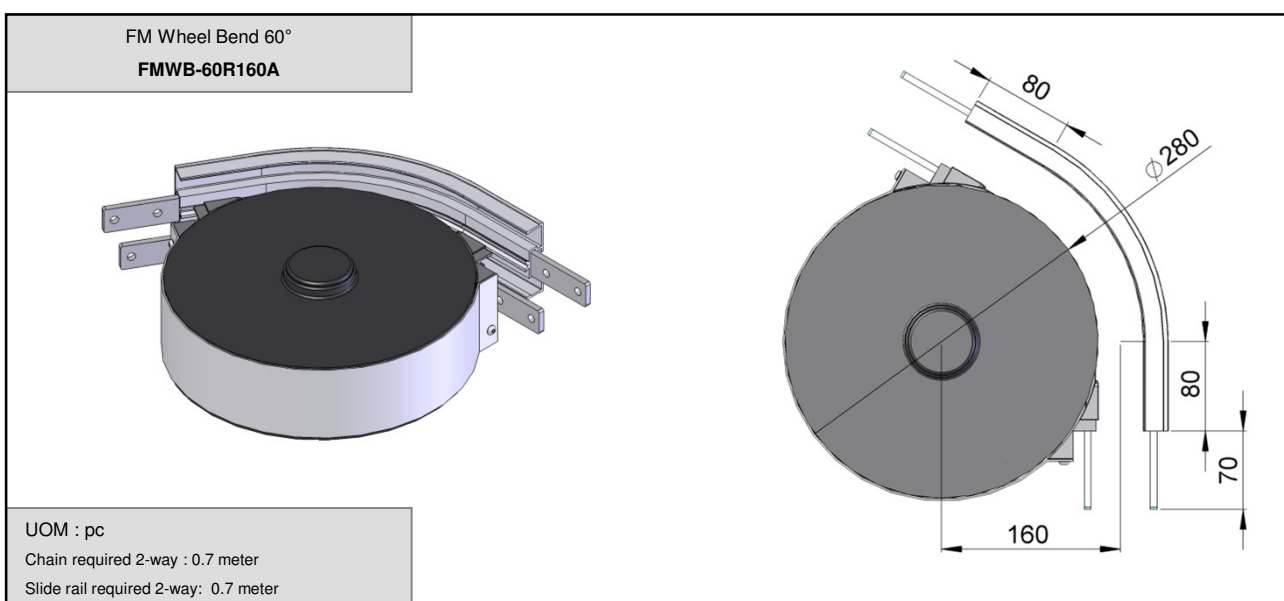
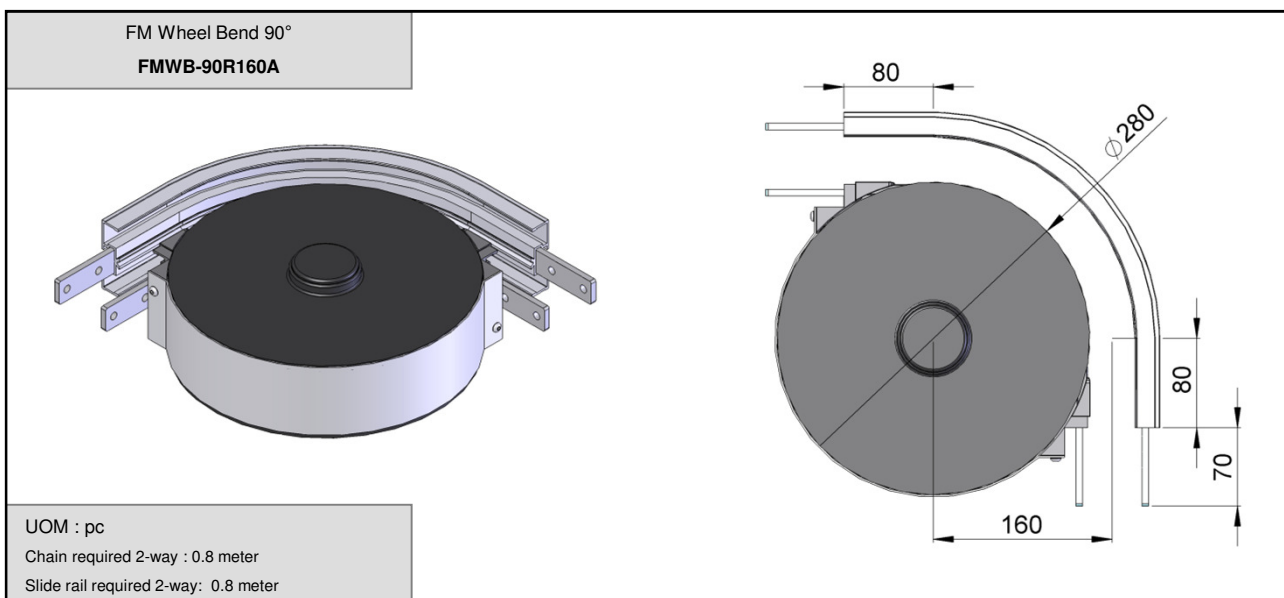
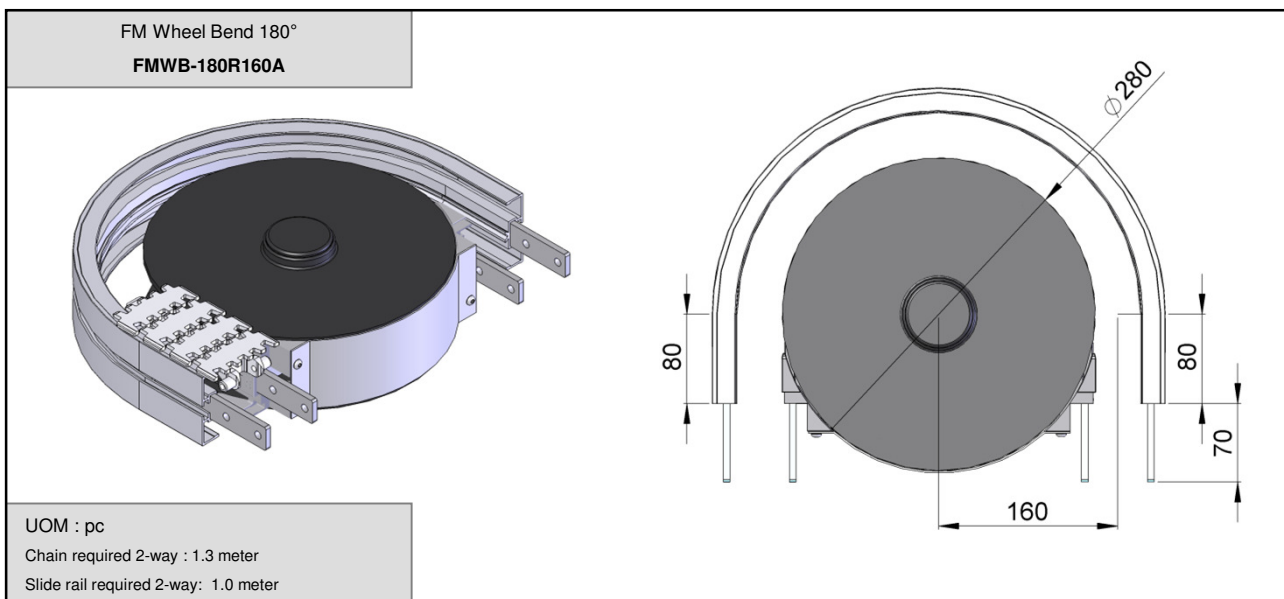
Slide rail required 2-way: 0

FM SERIES

FM



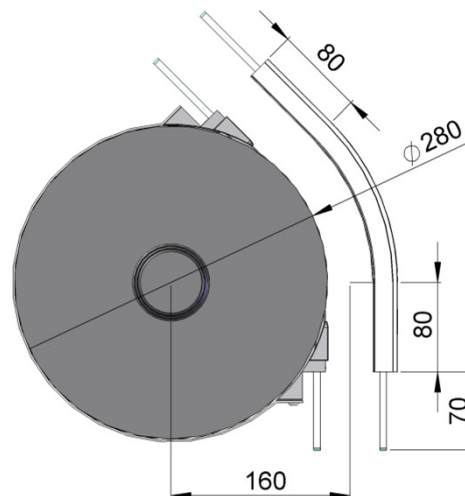
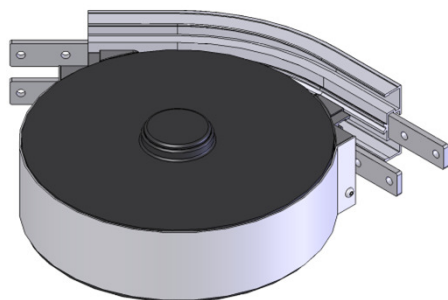
**FM SERIES**



**FM SERIES**

FM Wheel Bend 45°

**FMWB-45R160A**



FM

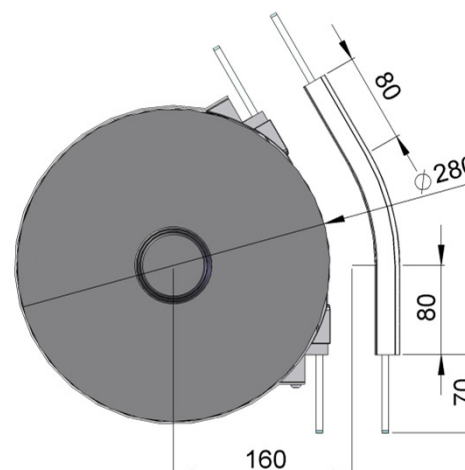
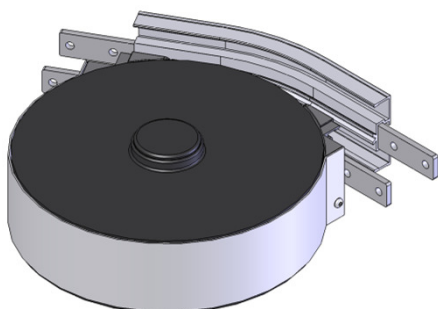
UOM : pc

Chain required 2-way : 0.7 meter

Slide rail required 2-way: 0.6 meter

FM Wheel Bend 30°

**FMWB-30R160A**



UOM : pc

Chain required 2-way : 0.5 meter

Slide rail required 2-way: 0.6 meter

FM Wheel Bend 5° - 180°

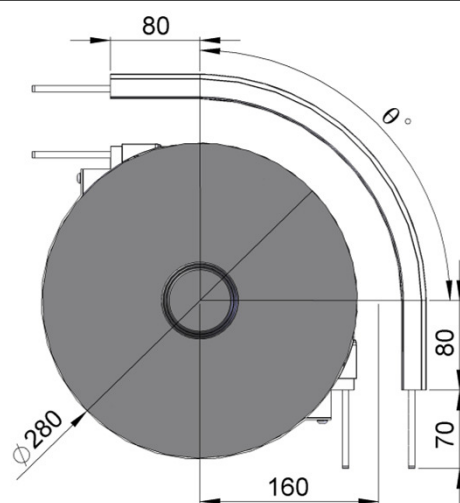
Example for FM Wheel Bend Ordering

Wheel bend,  $\Theta^\circ \pm 1^\circ$

**FMWB- $\Theta^\circ$ R160A**

If an angle of 65° is needed for wheel bend, so the ordering part number is

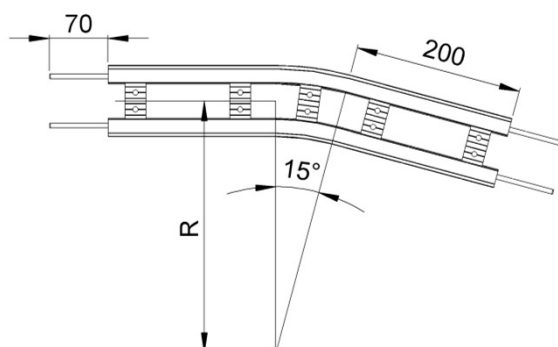
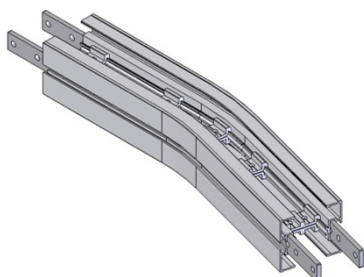
**FMWB-65R160A**



The outer bend is assembled using connecting strip (FACS-25x140A). Angle of  $\Theta^\circ$  must be indicated when ordering.

**FM SERIES**

**FM Horizontal Plain Bend 15°**



FM

UOM : pc

Chain required 2-way (300, 500, 700, 1000) : 1, 1.1, 1.2, 1.4 meter

Slide rail required 2-way(300, 500, 700, 1000): 2, 2.2, 2.4, 2.8 meter

**Horizontal plain bend, 15° ± 1°**

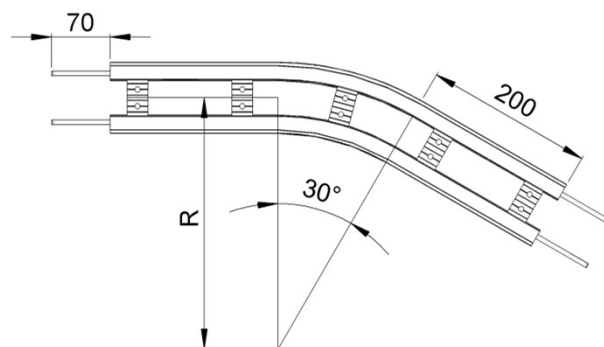
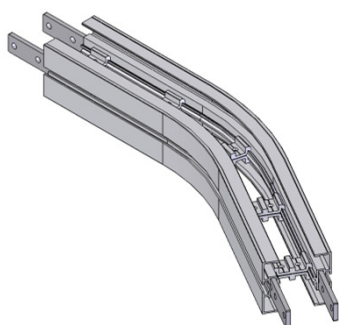
R = 300 ± 10mm **FMHB-15R300**

R = 500 ± 10mm **FMHB-15R500**

R = 700 ± 10mm **FMHB-15R700**

R = 1000 ± 10mm **FMHB-15R1000**

**FM Horizontal Plain Bend 30°**



UOM : pc

Chain required 2-way (300, 500, 700, 1000) : 1.2, 1.4, 1.6, 1.9 meter

Slide rail required 2-way(300, 500, 700, 1000): 2.4, 2.8, 3.2, 3.8 meter

**Horizontal plain bend, 30° ± 1°**

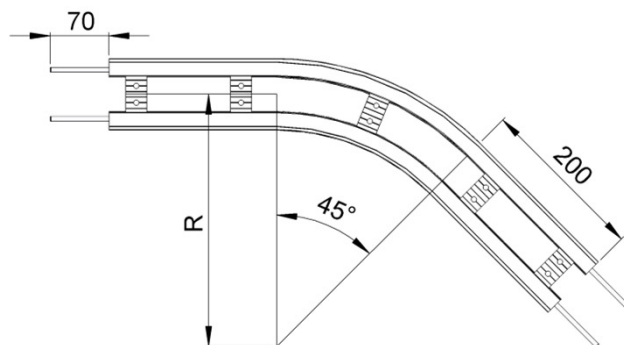
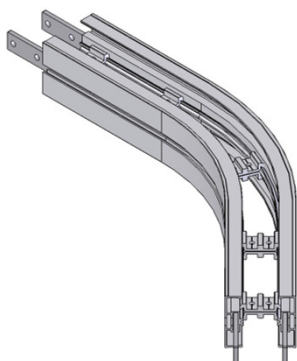
R = 300 ± 10mm **FMHB-30R300**

R = 500 ± 10mm **FMHB-30R500**

R = 700 ± 10mm **FMHB-30R700**

R = 1000 ± 10mm **FMHB-30R1000**

**FM Horizontal Plain Bend 45°**



UOM : pc

Chain required 2-way (300, 500, 700, 1000) : 1.3, 1.6, 1.9, 2.4 meter

Slide rail required 2-way(300, 500, 700, 1000): 2.5, 2.9, 3.3, 3.9 meter

**Horizontal plain bend, 45° ± 1°**

R = 300 ± 10mm **FMHB-45R300**

R = 500 ± 10mm **FMHB-45R500**

R = 700 ± 10mm **FMHB-45R700**

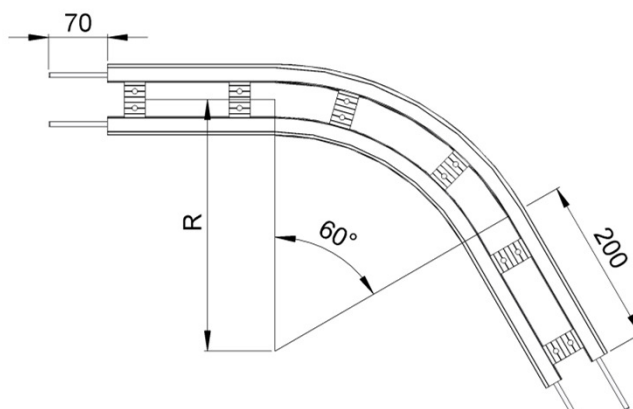
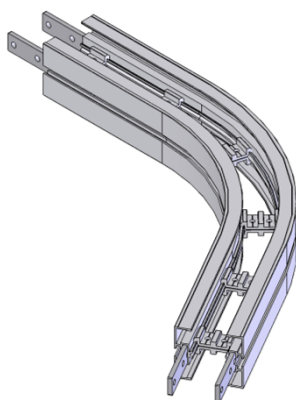
R = 1000 ± 10mm **FMHB-45R1000**



**FM SERIES**

FM

**FM Horizontal Plain Bend 60°**



UOM : pc

Chain required 2-way (300, 500, 700, 1000) : 1.5, 1.9, 2.3, 2.9 meter

Slide rail required 2-way(300, 500, 700, 1000): 2.9, 3.7, 4.6, 5.8 meter

**Horizontal plain bend, 60° ± 1°**

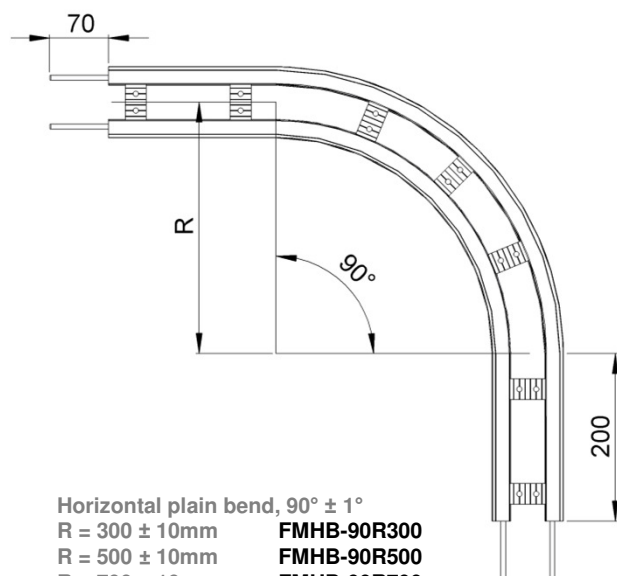
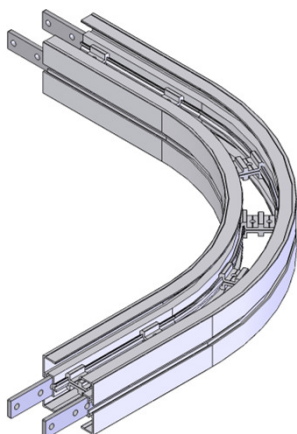
R = 300 ± 10mm **FMHB-60R300**

R = 500 ± 10mm **FMHB-60R500**

R = 700 ± 10mm **FMHB-60R700**

R = 1000 ± 10mm **FMHB-60R1000**

**FM Horizontal Plain Bend 90°**



UOM : pc

Chain required 2-way (300, 500, 700, 1000) : 1.8, 2.4, 3.0, 4.0 meter

Slide rail required 2-way(300, 500, 700, 1000): 3.5, 4.8, 6.0, 8.0 meter

**Horizontal plain bend, 90° ± 1°**

R = 300 ± 10mm **FMHB-90R300**

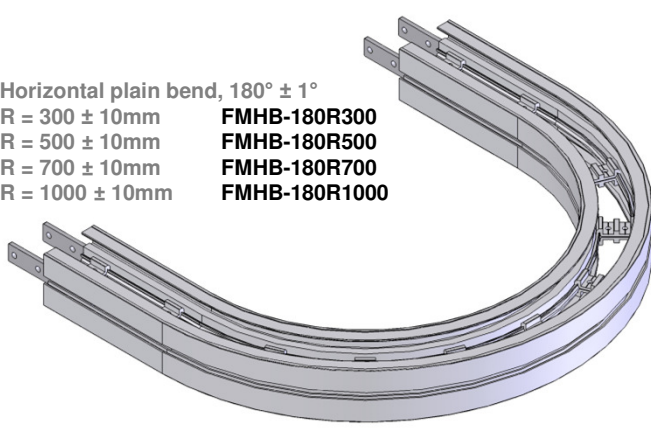
R = 500 ± 10mm **FMHB-90R500**

R = 700 ± 10mm **FMHB-90R700**

R = 1000 ± 10mm **FMHB-90R1000**

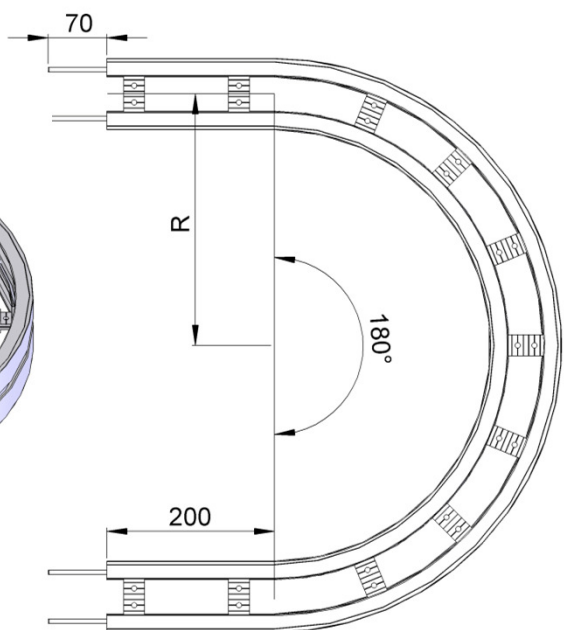
**FM SERIES**

FM Horizontal Plain Bend 180°



Horizontal plain bend,  $180^\circ \pm 1^\circ$   
 $R = 300 \pm 10\text{mm}$       **FMHB-180R300**  
 $R = 500 \pm 10\text{mm}$       **FMHB-180R500**  
 $R = 700 \pm 10\text{mm}$       **FMHB-180R700**  
 $R = 1000 \pm 10\text{mm}$       **FMHB-180R1000**

UOM : pc  
 Chain required 2-way (300, 500, 700, 1000) : 2.7, 4.0, 5.2, 7.1 meter  
 Slide rail required 2-way(300, 500, 700, 1000): 5.4, 7.9, 1.1, 14.2 meter



FM

FM Horizontal Plain Bend 5° - 180°

Example for FM Horizontal Plain Bend Ordering

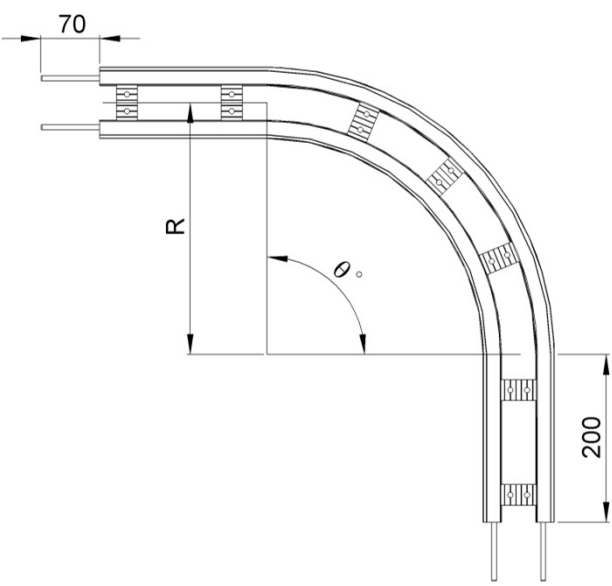
Horizontal plain bend,  $\theta^\circ \pm 1^\circ$

$R = 300 \pm 10\text{mm}$       **FMHB- $\theta^\circ$ R300**  
 $R = 500 \pm 10\text{mm}$       **FMHB- $\theta^\circ$ R500**  
 $R = 700 \pm 10\text{mm}$       **FMHB- $\theta^\circ$ R700**  
 $R = 1000 \pm 10\text{mm}$       **FMHB- $\theta^\circ$ R1000**

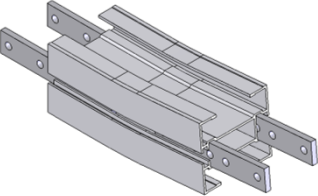
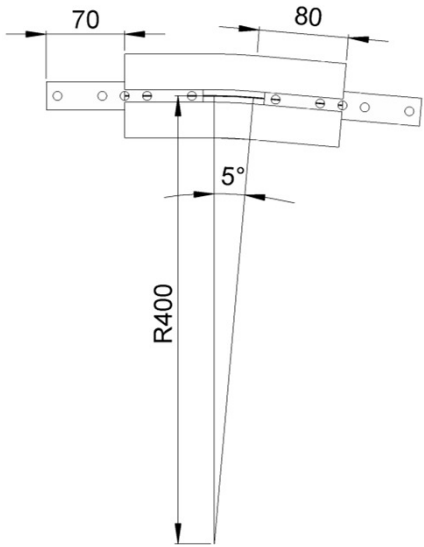
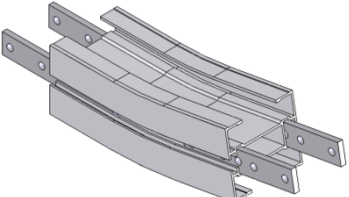
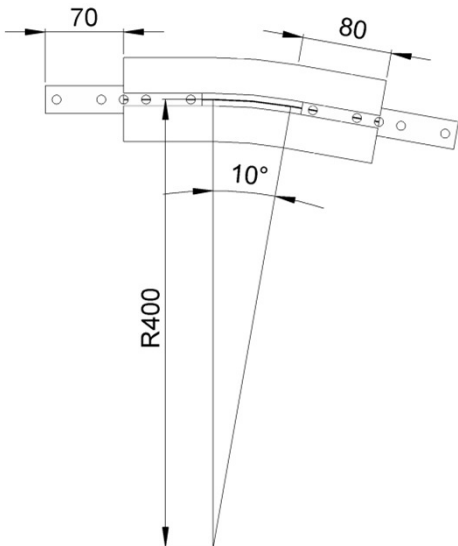
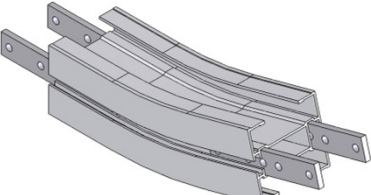
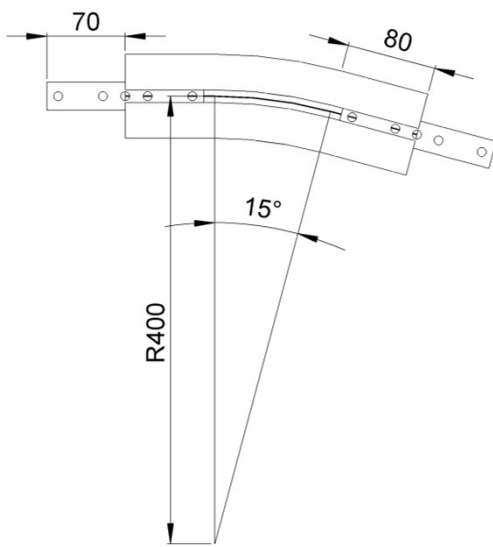
If an angle of  $120^\circ$  is needed for radius R500 horizontal plain bend, so the ordering part number is

**FMHB-120R500**

UOM : pc  
 Chain required 2-way (300, 500, 700, 1000) : meter (variable to angle)  
 Slide rail required 2-way(300, 500, 700, 1000): meter (variable to angle)

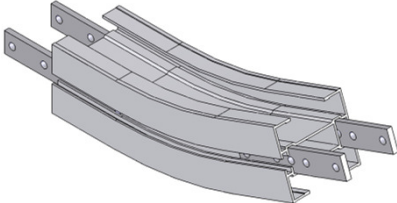


**FM SERIES**

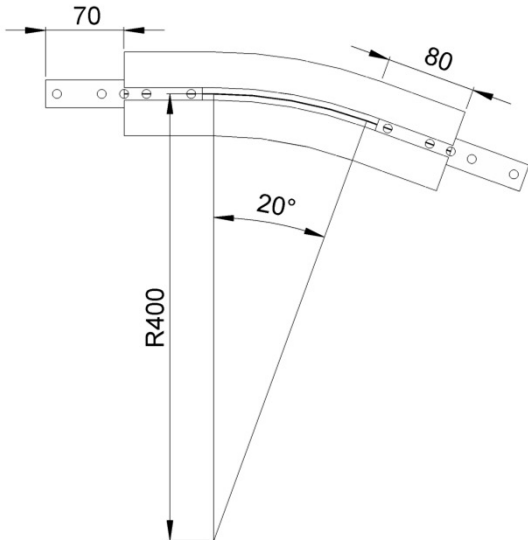
<p>FM Vertical Bend 5° <b>FMVB-5R400</b></p>  <p>UOM: pc Chain required 2-way: 0.4 meter Slide rail required 2-way: 0.8 meter</p>		<p>FM</p>
<p>FM Vertical Bend 10° <b>FMVB-10R400</b></p>  <p>UOM: pc Chain required 2-way: 0.5 meter Slide rail required 2-way: 1.0 meter</p>		
<p>FM Vertical Bend 15° <b>FMVB-15R400</b></p>  <p>UOM: pc Chain required 2-way: 0.6 meter Slide rail required 2-way: 1.1 meter</p>		

**FM SERIES**

FM Vertical Bend 20°  
**FMVB-20R400**

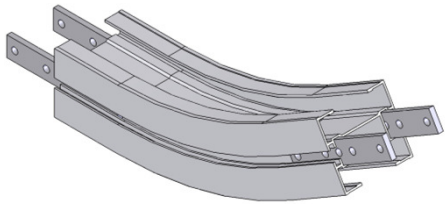


UOM: pc  
Chain required 2-way: 0.6 meter  
Slide rail required 2-way: 1.2 meter

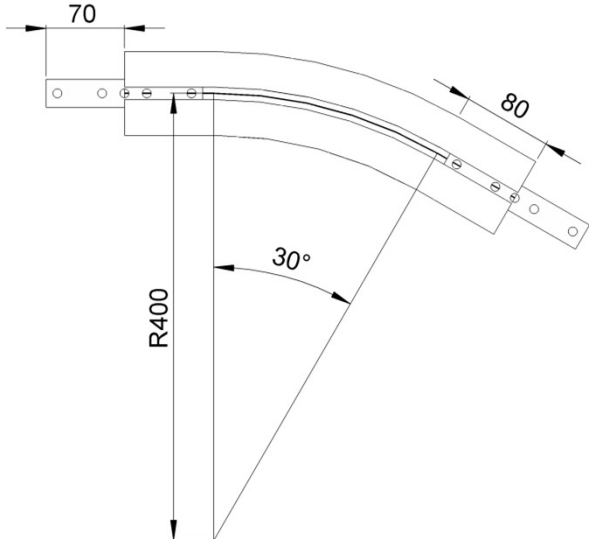


FM

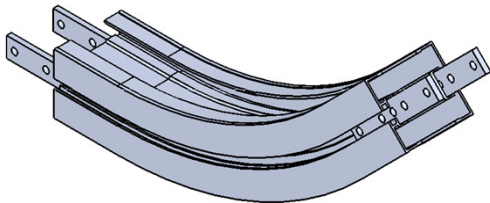
FM Vertical Bend 30°  
**FMVB-30R400**



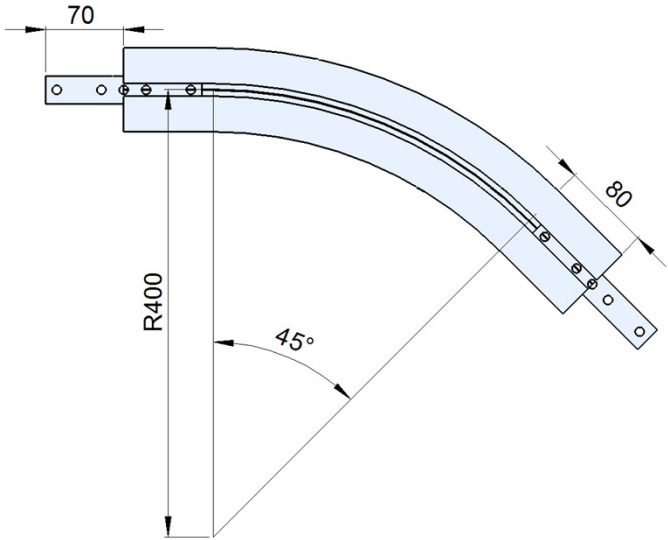
UOM: pc  
Chain required 2-way: 0.8 meter  
Slide rail required 2-way: 1.5 meter



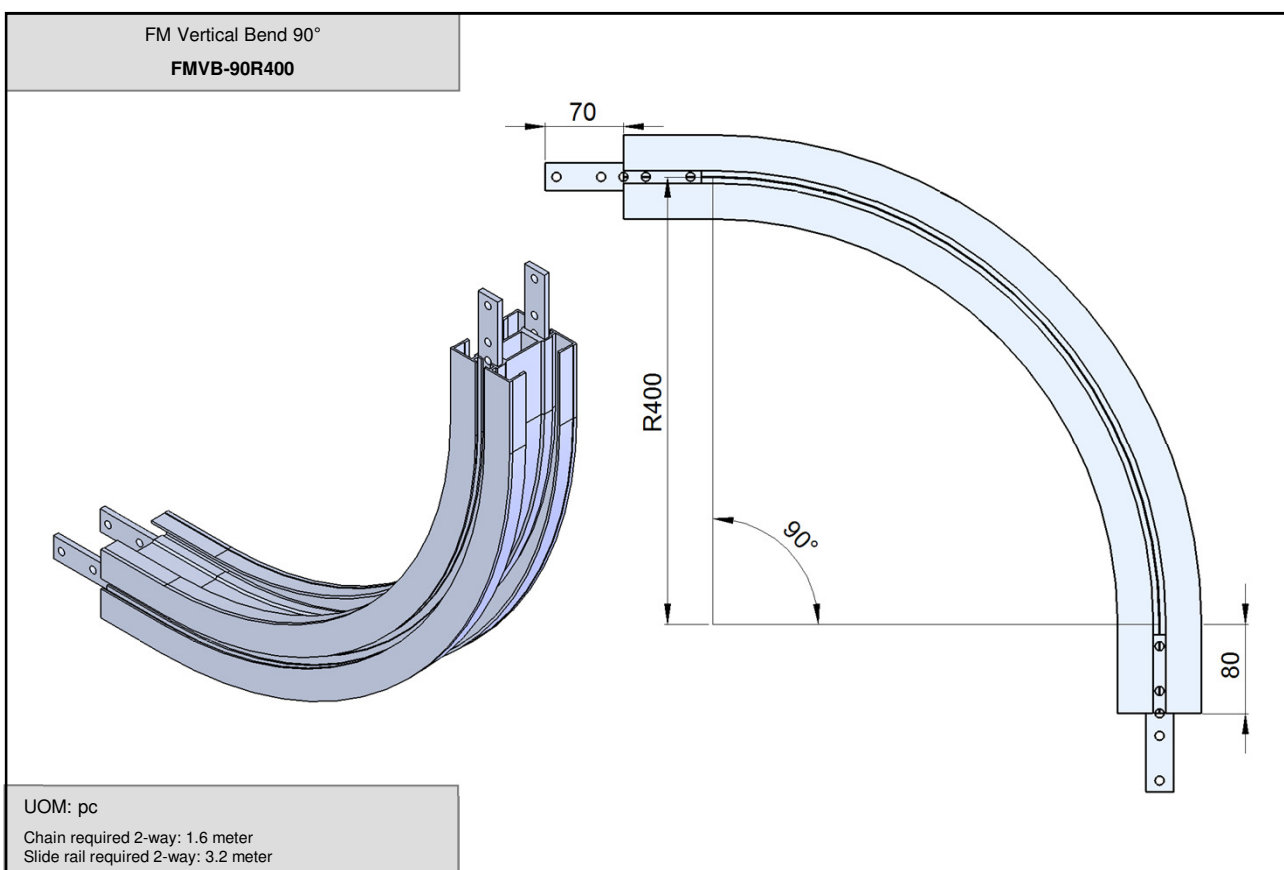
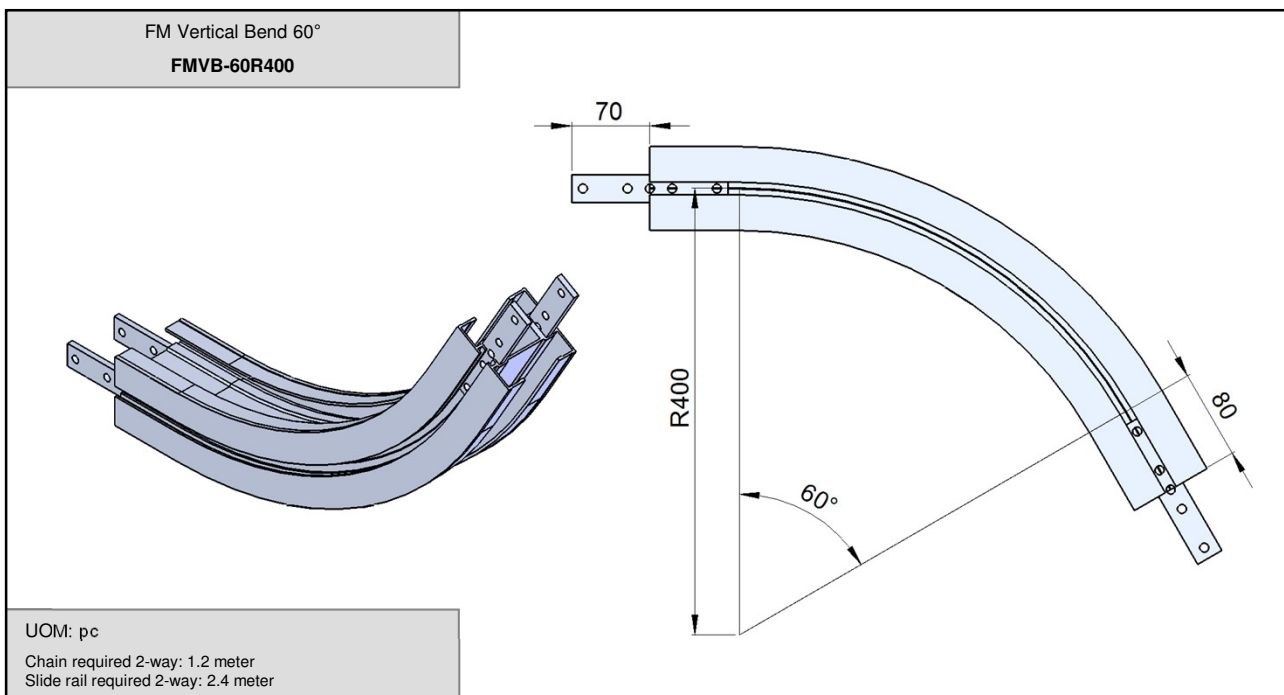
FM Vertical Bend 45°  
**FMVB-45R400**



UOM: pc  
Chain required 2-way: 1.0 meter  
Slide rail required 2-way: 1.9 meter



**FM SERIES**





**FM SERIES**

FM Vertical Bend 5° - 90°

Example for FM Vertical Bend Ordering

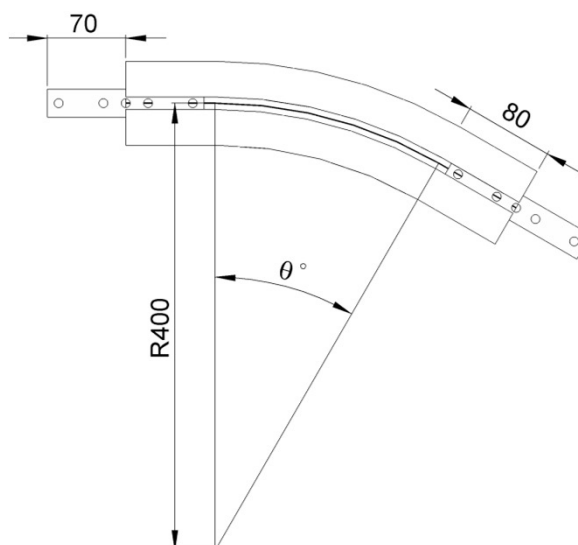
Vertical bend,  $\Theta^\circ \pm 1^\circ$

FMVB- $\Theta^\circ$ R400

If an angle of 65° is needed for vertical bend, so the ordering part number is

**FMVB-65R400**

The outer bend is assembled using connecting strip (FACS-25x140A) .  
Angle of “ $\Theta^\circ$ ” must be indicated when ordering.



FM